

CHEMGUIDE

MATERIALS COMPATIBILITY GUIDE

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
1-Nitropropane CH3(CH2)2NO2	ND	C	X	A	ND	X	ND	A	A	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Acetaldehyde (Ethanal) CH3CHO	X	X	X	A	B	X	ND	A	ND	B	A	B	A	A	C	A	A ^{150°}	B	A	B
Acetamide (Acetic Acid Amide) CH3CONH2	X	B	B	A	ND	B	ND	A	ND	A	A	X	X	A	A	ND	A ^{140°}	A	A	ND
Acetate Solvents CH3COOR	ND	X	X	ND	ND	X	ND	A	ND	B	A	ND	A	ND	X	A	A	A	A	B ^{122°}
Acetic Acid — 20%	B	B	C	A	A	C	ND	A	A	B	ND	A	A	C	B	A	B	A	ND	A ^{122°}
Acetic Acid — 30%	X	B	C	A	A	X	ND	A	A	B	X	A	A	C	B	B	B	ND	ND	A ^{122°}
Acetic Acid — 50% CH3COOH	C	C	C	A	ND	C	ND	A	A	B	X	A	A	C	B	B	B	ND	ND	A ^{122°}
Acetic Acid — Glacial CH3COOH	X	X	C	B	A	X	ND	A	A	B	B	X	A	A	C	B	A ^{120°}	X	A	B
Acetic Anhydride (Acetic Oxide) (CH3CO)2O	X	B	C	B	C	X	A	A	A	A	B	90°B ^{212°}	A	A	X	X	B ^{70°}	A	A	A
Acetone (Dimethylketone) CH3COCH3	X	X	X	A	C	X	A	A	A	B	B	A	A	A	X	B ^{120°}	X	B	ND	A ^{122°}
Acetone Cyanohydrin (CH3)2C(OH)CN	X	B	X	X	ND	X	ND	A	ND	A	B	B	B	ND	ND	ND	ND	ND	ND	ND
Acetonitrile (Methyl Cyanide) CH3CN	ND	A	C	A	ND	X	ND	A	ND	A	A	A	A	B ^{100°}	ND	A	A	A	ND	ND
Acetophenone (Phenyl Methyl Ketone) C6H5COCH3	X	X	X	A	ND	X	ND	A	ND	B	B	A	A	B	A ^{70°}	ND	A	A	A	ND
Acetyl Acetone (2,4-Pentanedione) CH3COCH2COCH3	B	X	X	A	ND	X	ND	A	ND	B	X	B	B	ND	ND	ND	ND	ND	ND	ND
Acetyl Chloride CH3COCl	ND	X	X	C	X	B	ND	A	ND	B	X	A	B	A	X	ND	A	X	A	ND
Acetyl Salicylic Acid (Aspirin) (CH3OCO) • C6H4COOH	ND	X	ND	B	ND	ND	ND	A	ND	A	X	B	B	ND	ND	ND	ND	ND	ND	A ^{140°}
Acetylene (Ethyne) HC ° CH	ND	C	A	A	A	A	A	A	A	C	A	A	A	A	X	A	A	B	A	ND
Acetylene Tetrabromide (Tetra Bromoethane) (CHBr2)2	ND	X	X	ND	ND	A	ND	A	ND	X	X	A	ND	ND	ND	ND	ND	ND	ND	ND
Acrolein (Acrylaldehyde) H2C = CHCHO	ND	ND	B	ND	ND	A	ND	A	ND	A	B	B	B	ND	ND	ND	ND	ND	ND	ND
Acrylonitrile (Vinyl Cyanide) CH2=CHCN	ND	X	X	X	ND	X	ND	A	A	B	C	A	A	A	B	ND	A	A	ND	ND
Adipic Acid (1,4-Butanedicarboxylic Acid)	ND	X	B	ND	ND	A	ND	A	ND	B	B	B	B	A	A	ND	A	A	ND	A ^{140°}
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Chemical Formula	Elastomers										Metal Parts				Plastics					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Alkazene® (Chlorethyl or Polyisopropyl benzenes)	ND	X	X	ND	ND	A	ND	A	ND	X	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Allyl Alcohol (2-Propen-1-ol) CH2CHCH2OH	ND	A	A	A	ND	B	ND	A	ND	B	A	A	A	ND	ND	ND	A	ND	ND	A
Allyl Bromide (3-Bromopropene) H2C=CHCH2Br	ND	X	X	X	ND	B	ND	A	ND	ND	X	A	ND	ND	ND	ND	ND	ND	ND	ND
Allyl Chloride (3-Chloropropene) CH2=CHCH2Cl	ND	X	X	X	ND	B	ND	A	ND	ND	X	C	B	ND	A ^{70°}	ND	A	ND	ND	B
Almond Oil (Artificial) (Alum) (Aluminum Potassium)	X	X	X	B	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Aluminum Acetate (Burow's Solution)	ND	C	C	A	ND	X	ND	A	ND	A	ND	B	C	A	A	A ^{100°}	ND	A	ND	A ^{140°}
Aluminum Bromide AlBr3	ND	A	A	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	A	ND	ND	ND
Aluminum Chloride AlCl3	B	A	A	A	B	A	A	A	A	20%A	X	C	B	25%A	A	B	A	B	A	ND
Aluminum Fluoride AlF3	ND	A	A	B	ND	A	X	A	A	A	50%A	C	C	20%A	A	X	A	A	A	A ^{140°}
Aluminum Hydroxide (Alumina Trihydrate) Al(OH)3	ND	A	B	A	ND	C	ND	A	A	A	10%B	30%B	B	10%B	A	ND	A	A	ND	A ^{140°}
Aluminum Nitrate Al(NO3)3 • 9H2O	ND	A	A	A	ND	A	ND	A	A	A	X	ND	0%A	0%B	A	ND	A	B	ND	A ^{140°}
Aluminum Phosphate AlPO4	ND	A	A	A	ND	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Aluminum Potassium Sulfate (Potash Alum) KAl(SO4)2	ND	A	A	A	ND	A	ND	A	ND	A	10%A	X	A	B	A	A	A	X	ND	A ^{140°}
Aluminum Sodium Sulfate (Soda Alum) NaAl(SO4)2	A	A	A	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Aluminum Sulfate (Cake Alum) Al2(SO4)3	A	A	A	A	B	A	A	A	A	A	30%B	X	50%A ^{167°}	90%A ^{212°}	A	B	A	A	A	A ^{120°}
Amines R-NH2	ND	B	X	ND	A ^{70°}	X	ND	ND	ND	A	A	ND	A	ND	B	C	ND	A	A	ND
Ammonia Anhydrous, Liquid NH3	X	B	B	A	X	X	ND	A	ND	A	A	A	A	A	A	X	A	A	A	A
Ammonia Gas — Cold	ND	A	A	ND	ND	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	A
Ammonia Gas — Hot	ND	B	C	ND	ND	X	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	A ^{140°}
Ammonia Liquors	ND	A	ND	ND	ND	X	ND	A	ND	A	A	A	A	ND	ND	ND	ND	ND	ND	ND
Ammonium Acetate CH3CO2NH4	ND	A	ND	ND	ND	A	ND	A	ND	A	50%B	50%A	ND	ND	ND	ND	ND	ND	ND	A
Ammonium Bicarbonate NH4HCO3	ND	A	A	A	ND	A	ND	A	ND	B	B	90%B	ND	ND	ND	ND	ND	ND	ND	A ^{140°}
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Ammonium Bifluoride — 10% NH4HF2	ND	X	B	ND	ND	ND	ND	A	ND	A	C	X	B	B	A	ND	A	ND	ND	ND
Ammonium Carbonate (NH4)2CO3	ND	B	X	A	ND	A	ND	A	ND	A	B	B	70%B ^{212°}	70%B ^{212°}	A	ND	A	A	A	A
Ammonium Casenite	ND	A	ND	ND	ND	ND	ND	ND	ND	A	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Ammonium Chloride (Sal Ammoniac) NH4Cl	A	A	A	A	A	A	A	A	A	A	X	X	B	A	A	X	A	B	A	A ^{140°}
Ammonium Cupric Sulfate (NH4)2Cu(SO4)2	ND	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ammonium Dichromate (NH4)2Cr2O7	ND	A	A	A	ND	ND	ND	A	ND	A	A	30%A	ND	ND	ND	ND	ND	ND	ND	ND
Ammonium Fluoride NH4F	ND	B	B	ND	ND	20%A	ND	A	ND	ND	10%B	20%B	B	40%A	B	ND	A	A	ND	A ^{140°}
Ammonium Hydroxide (Aqua Ammonia) NH4OH	A	B	B	A	ND	B	A	A	A	A	30%A	30%B	50%A	80%A	A	B	A	C	A	A ^{140°}
Ammonium Metaphosphate	ND	A	A	A	ND	A	ND	A	ND	ND	90%B	B	B	A	A	ND	A	ND	ND	A ^{140°}
Ammonium Nitrate NH4NO3	ND	B	A	A	B	A	A	A	ND	A	B	B	A	A	A	B	A	C	ND	A ^{140°}
Ammonium Nitrite NH4NO2	ND	A	A	ND	ND	ND	ND	A	A	A	ND	ND	ND	ND	70%A	ND	A	ND	ND	ND
Ammonium Oxalate (NH4OOC)2	ND	A	A	ND	ND	ND	ND	ND	ND	A	ND	ND	A	A	ND	ND	ND	ND	ND	A ^{140°}
Ammonium Persulfate (NH4)2S2O8	X	A	C	B	ND	A	ND	A	ND	A	C	X	A	ND	A	ND	A	X	ND	A ^{140°}
Ammonium Phosphate, Monobasic (NH4)H2PO4	ND	A	A	A	B	A	A	A	A	A	X	X	B	5%A	A	ND	A	ND	ND	A ^{140°}
Ammonium Phosphate, Di-Basic (NH4)2HPO4	ND	A	A	ND	ND	A	A	A	A	A	B	ND	A	A	A	B	A	C	A	ND
Ammonium Phosphate, Tri-Basic (NH4)3PO4•3H2O	ND	A	A	ND	ND	A	A	A	A	A	X	ND	B	B	A	ND	A	ND	ND	ND
Ammonium Sulfate (NH4)2SO4	A	A	A	A	C	A	A	A	A	A	X	B	80%A ^{212°}	40%B	A	B	A	B	A	A ^{120°}
Ammonium Sulfide (NH4)2S	ND	A	A	ND	ND	A	ND	A	ND	ND	B	ND	B	10%A	ND	ND	ND	ND	ND	A ^{140°}
Ammonium Sulfite (NH4)2SO3•H2O	ND	ND	A	ND	ND	A	ND	A	ND	ND	C	X	B	A ^{212°}	A	X	ND	A	ND	ND
Ammonium Thiocyanate NH4SCN	ND	A	A	A	ND	A	ND	A	ND	ND	C	C	50%A	50%A	ND	ND	ND	ND	ND	A ^{140°}
Ammonium Thiosulfate (NH4)2S2O3	ND	A	A	A	ND	A	ND	A	ND	A	40%A	X	10%A	ND	ND	ND	ND	ND	ND	ND
Amyl Acetate (Banana Oil) CH3CO2C5H11	X	X	X	A	C	X	A	A	A	B	A	B	A	B	X	X	A ^{120°}	C	A	B
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Amyl Alcohol (Pentyl Alcohol) C5H11OH	X	A	B	A	A	A	A	A	A	A	A	C	A	A	B	A	A	A	A	A ^{140°}
Amyl Borate C5H11BO3	ND	B	A	ND	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Amyl Chloride (Chloropentane) CH3(CH2)4Cl	ND	X	X	X	ND	A	ND	A	ND	C	X	A	A	B	X	A	A	C	ND	C
Amyl Chloronaphthalene	ND	X	B	ND	ND	A	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Amyl Naphthalene C15H18	ND	X	X	X	ND	A	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Amyl Phenol C6H4(OH)C5H11	ND	ND	X	ND	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Aniline (Aniline Oil) (Amino Benzene) C6H5NH2	X	X	X	C	X	B	A	A	A	B	B	A	A	B	A	A	A	A	A	B ^{122°}
Aniline Dyes	X	C	C	C	ND	B	A	A	A	B	B	C	B	ND	ND	ND	ND	ND	ND	ND
Aniline Hydrochloride C6H5NH2•HCl	ND	X	C	ND	ND	B	ND	A	ND	A	X	X	X	ND	X	ND	A	X	ND	C ^{140°}
Animal Fats & Oils	A	C	A	B	B	A	ND	A	ND	C	A	X	A	A	ND	ND	A	ND	ND	ND
Animal Gelatin	A	A	A	A	ND	A	ND	A	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Anisole (Methylphenyl Ether) C6H5OCH3	ND	X	ND	ND	ND	X	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	C ^{140°}
Ansul Ether	ND	X	C	ND	ND	X	ND	A	ND	X	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Anthraquinone C14H8O2	ND	ND	ND	ND	ND	ND	ND	A	ND	ND	B	B	B	A	ND	ND	ND	ND	ND	ND
Anti-Freeze (Alcohol Base)	X	A	A	A	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Anti-Freeze (Glycol Base) (Prestone® Etc.)	B	B	A	A	ND	A	ND	A	ND	A	A	A	A	A	ND	ND	ND	ND	ND	ND
Antimony Pentachloride SbCl5	ND	ND	X	ND	ND	ND	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	A ^{140°}
Antimony Trichloride SbCl3	ND	ND	B	A	ND	A	ND	A	ND	ND	B	A	A	B	A	ND	A	X	ND	A
Aqua Regia (Nitric & Hydrochloric Acid)	X	X	X	X	ND	B	X	A	A	X	X	X	X	C	C	X	A	X	X	B
Aroclor® PCB mixtures	ND	X	C	X	ND	A	ND	A	ND	ND	A	B	A	90%A	X	ND	ND	A	ND	ND
Aromatic Hydrocarbons C6H5R	ND	X	X	ND	C	A	ND	A	ND	C	A	A	A	ND	ND	ND	ND	ND	ND	ND
Aromatic Solvents (Benzene Etc.)	X	X	C	X	ND	B	ND	A	ND	ND	A	B	A	B	ND	ND	ND	ND	ND	ND
Arsenic Acid AsH3O4	X	A	B	A	ND	A	ND	A	ND	A	A	X	B	B	A	ND	A	X	A	ND
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Arsenic Trichloride (Arsenic Butter) AsCl3	ND	A	C	X	ND	X	ND	A	ND	B	B	B	X	B	ND	ND	ND	ND	ND	A ^{140°}
Ascorbic Acid C6H8O6	ND	ND	ND	ND	ND	A	ND	A	ND	ND	A	X	A	ND	ND	ND	ND	ND	ND	ND
Askarel® (Pyranol®) PCB mixtures	X	X	B	X	ND	C	ND	A	ND	X	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Asphalt Hydrocarbons	B	C	B	X	B	A	A	A	A	B	A	B	A	ND	A	B	A	A	ND	ND
Asphalt Topping Hydrocarbons	ND	A	C	ND	B	C	ND	A	ND	ND	ND	A	A	ND	ND	ND	ND	ND	ND	ND
ASTM — Ref #1 Oil (High Aniline) (Hydrocarbons)	A	B	A	X	A	A	ND	A	ND	A	A	A	A	A	ND	ND	ND	ND	ND	ND
ASTM — Ref #2 Oil (Medium Aniline) (Hydrocarbons)	B	B	A	X	A	A	ND	A	ND	A	A	A	A	A	ND	ND	ND	ND	ND	ND
ASTM — Ref #3 Oil (Low Aniline) (Hydrocarbons)	B	C	A	X	A	A	ND	A	ND	B	A	A	A	A	ND	ND	ND	ND	ND	ND
ASTM — Ref #4 Oil (High Aniline) (Hydrocarbons)	X	X	B	X	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
ASTM — Ref Motor Fuel (A) (Aliphatic) (Hydrocarbons)	A	B	A	X	A	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
ASTM — Ref Motor Fuel (B) (30% Aromatic) Hydrocarbons	B	X	A	X	A	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
ASTM — Ref Motor Fuel (C) (50% Aromatic) (Hydrocarbons)	X	X	B	X	C	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Aviation Gasoline Hydrocarbons	ND	C	A	X	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Barbeque Sauce Water, oils, spices	ND	A	A	ND	ND	ND	ND	A	ND	ND	ND	X	A	ND	ND	ND	ND	ND	ND	ND
Barium Carbonate BaCO3	ND	A	A	A	ND	A	ND	A	ND	A	X	B	B	B	A	ND	A	A	A	A ^{140°}
Barium Chloride Dihydrate BaCl2 • 2H2O	A	A	A	A	ND	A	A	A	A	ND	50%B	B	B ^{212°}	B	ND	A	A	A	B	A
Barium Cyanide Ba(CN)2	ND	A	C	ND	X	A	ND	ND	ND	A	ND	ND	A	ND	X	ND	ND	A	ND	ND
Barium Hydroxide (Barium Hydrate) Ba(OH)2	A	A	A	A	B	A	A	A	A	A	X	B	50%A ^{122°}	B	A	ND	A	A	A	A ^{140°}
Barium Nitrate Ba(NO3)2	ND	A	A	ND	ND	ND	ND	A	ND	A	B	A	A	A	A	B	A	A	ND	ND
Barium Sulfate (Blanc Fixe) BaSO4	A	A	A	A	X	A	ND	A	ND	A	B	B	B	ND	A	B	A	A	A	A
Barium Sulfide BaS	A	A	A	A	ND	A	A	A	A	A	X	ND	B	A	A	ND	A	A	A	A ^{120°}
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Beef Extract	ND	A	A	ND	ND	A	ND	A	ND	ND	ND	X	A	ND	ND	ND	ND	ND	ND	ND
Beer Water, carbonate	X	A	C	A	B	A	A	A	A	A	A	X	A	A	A ^{75°}	A	A ^{175°}	A	A	A ^{140°}
Beet Sugar Liquors (Sucrose)	X	A	A	A	ND	A	A	A	ND	A	A	B	A	ND	A	B	A	A	ND	ND
Benzaldehyde C6H5CHO	X	X	X	B	B	X	ND	A	A	B	A	A	A	A	X	ND	A	X	A	C
Benzene (Benzol) C6H6	X	X	X	X	C ^{70°}	B	A	A	A	C	B	B	A ^{167°}	B	X	A	B	A	A	C
Benzene Sulfonic Acid C6H5SO3H	ND	A	C	C	ND	A	ND	A	ND	ND	C	A	A	90%A	X	ND	B ^{100°}	X	A	A
Benzoic Acid (Benzene Carboxylic Acid) C6H5COOH	ND	B	X	B	ND	A	ND	A	ND	ND	B	X	B	70%A	X	B	A	X	A	A ^{140°}
Benzoyl Chloride C6H5COCl	X	X	X	X	ND	B	ND	A	A	ND	X	A	B	B	ND	ND	A	ND	ND	ND
Benzyl Acetate CH3CO2 • H2C6H5	ND	ND	X	ND	ND	X	ND	A	ND	ND	A	A	A	B	ND	ND	ND	ND	ND	ND
Benzyl Alcohol C6H5CH2OH	X	X	X	C	X	A	ND	A	A	ND	A	A	A	B	A	ND	A	X	A	A ^{170°}
Benzyl Benzoate C6H5CO2CH2C6H5	ND	X	X	B	ND	A	ND	A	ND	C	A	B	B	B	ND	ND	ND	ND	ND	ND
Benzyl Chloride (Chlorotoluene) C6H5CH2Cl	X	X	X	X	ND	A	ND	A	ND	C	X	A	B	A	X	A	A	A	A	ND
Benzyl Dichloride (Benzal Chloride) C6H5CHCl2	ND	ND	X	ND	ND	ND	ND	A	ND	ND	X	B	A	B	ND	ND	ND	ND	ND	ND
Biphenyl (Diphenyl) C6H5C6H5	ND	X	X	X	ND	A	ND	A	ND	ND	A	A	ND	ND	ND	ND	ND	ND	ND	ND
Bismuth Subcarbonate (Bismuth Carbonate) (BiO)2CO3	ND	A	A	A	ND	A	ND	A	ND	ND	ND	ND	10%B	ND	ND	ND	ND	ND	ND	A ^{140°}
Black Sulfate Liquor	X	A	B	A	B	A	A	A	A	ND	C	B	A	B	ND	ND	ND	ND	ND	A ^{140°}
Blast Furnace Gas CO,H2,CH4,CO2,N2	ND	A	C	ND	B	A	ND	A	A	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Bleach Solutions Water, chlorine, oxygen	ND	X	X	A	C	B	ND	A	A	B	X	ND	B	A ^{125°}	X	ND	ND	ND	ND	A ^{140°}
Blood	X	A ^{70°}	AC ^{70°}	A ^{70°}	ND	A ^{70°}	ND	A ^{200°}	ND	ND	ND	X	A ^{70°}	ND	A ^{70°}	ND	A	ND	ND	ND
Borax (Sodium Borate) B4Na2O7	A	A	B	A	A	A	A	A	A	A	B	B	A	A	A	B	A	A	A	A ^{140°}
Bordeaux Mixture Copper sulfate salts	ND	A	A	A	B	B	ND	A	ND	A	ND	ND	A	A	ND	ND	ND	ND	ND	ND
Boric Acid (Boracic Acid) H3BO3	A	A	A	A	A	A	A	A	A	A	A	X	30%A	80%A ^{167°}	A	C	A	B	A	A ^{120°}
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Brake Fluid (Non-Petroleum Base) Silicones or glycols	ND	A	X	A	ND	ND	ND	A	ND	A	A	A	A	X	ND	ND	B	ND	ND	
Brewery Slop	ND	A	A	ND	ND	A	ND	A	ND	A	ND	A	A	ND	ND	ND	ND	ND	ND	
Brine (Sodium Chloride) Salt water	A	B	A	A	B	A	ND	A	A	ND	ND	X	A	A	A	ND	A	ND	ND	A ^{140°}
Bromine — Anhydrous Br2	X	X	X	C	X	A	X	A	ND	C	B	C	X	A	X	ND	A ^{150°}	ND	ND	X
Bromine Trifluoride BrF3	X	X	X	X	ND	X	X	A	C	C	A	ND	B	ND	X	ND	ND	ND	ND	ND
Bromine Water	ND	B	X	X	ND	B	ND	A	ND	B	X	X	X	A	X	ND	A	ND	ND	C
Bromobenzene C6H5Br	X	X	X	X	ND	B	ND	A	ND	X	X	B	A	B	X	ND	ND	ND	ND	ND
Bromochloromethane BrCH2Cl	ND	X	X	B	ND	C	ND	A	ND	ND	X	B	B	B	ND	ND	ND	ND	ND	ND
Bromotoluene C6H4BrCH3	ND	ND	X	ND	ND	B	ND	A	ND	ND	X	A	A	A	ND	ND	ND	ND	ND	ND
Bronzing Liquid	X	X	X	B	ND	X	ND	A	ND	A	ND	ND	A	A	ND	ND	ND	ND	ND	ND
Bunker Oil (Fuel) #5, #6 & C Hydrocarbons	C	B	A	X	ND	A	ND	A	ND	B	A	A	A	A	ND	ND	ND	ND	ND	ND
Butadiene C4H6	X	C	X	C	ND	C	ND	A	A	C	A	A	A	ND	X	ND	A	A	A	C
Butane (LPG) (Butyl Hydride) C4H10	B	B	A	X	A	A	A	A	A	C	A	A	A	A	X	B	A	A	A	A ^{140°}
Butter Fats	A	C	A	A	B	A	ND	A	ND	B	A	X	A	ND	ND	ND	ND	ND	ND	A ^{140°}
Buttermilk Fats, water	ND	A	A	ND	ND	A	ND	ND	ND	A	A	ND	A	ND	A	ND	A	B	ND	ND
Butyl Acetate CH3CO2(CH2)3CH3	C	X	X	B	C	X	A	A	A	B	A	A	A	A	X	B	A ^{100°}	A	A	B
Butyl Acetyl Ricinoleate C24H44O5	ND	X	C	C	ND	B	ND	A	ND	B	ND	ND	ND	A	ND	ND	ND	ND	ND	ND
Butyl Acrylate CH2CHCO2C4H9	ND	X	X	X	ND	X	ND	A	ND	C	ND	ND	ND	ND	ND	ND	C	ND	ND	ND
Butyl Alcohol (Butanol) CH3(CH2)3OH	X	A	A	C	B	A	A	A	A	A	A	ND	A	A	B	A	A	B	A	A ^{150°}
Butyl Amine (Aminobutane) CH3(CH2)2CH2NH2	X	X	B	X	ND	X	ND	A	A	A	A	A	A	ND	X	C	B ^{70°}	A	A	ND
Butyl Benzoate C6H5COO • (CH2)3CH3	ND	X	ND	B	ND	A	ND	A	ND	C	B	B	B	B	ND	ND	ND	ND	ND	ND
Butyl Bromide CH3(CH2)2CH2Br	ND	ND	X	ND	ND	B	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	A	ND	ND	ND
Butyl Butyrate CH3(CH2)2 • CH2CO2C4H9	ND	ND	X	ND	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND

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RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Butyl Carbitol® CH3(CH2)3OCH2CH2OCH2CH2OH	ND	B	B	B	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Butyl Cellosolve® HOCH2CH2OC4H9	ND	C	B	ND	ND	C	ND	A	ND	A	ND	ND	ND	ND	ND	ND	B	ND	ND	ND
Butyl Chloride (Chlorobutane) CH3(CH2)3CL	ND	ND	X	ND	ND	A	ND	A	ND	ND	X	B	B	B	X	ND	A	A	ND	ND
Butyl Ether (Dibutyl Ether) (CH3(CH2)3)2O	ND	B	A	ND	ND	C	ND	A	ND	ND	A	B	A	A	X	ND	A ^{100°}	A	A	ND
Butyl Oleate C22H42O2	ND	X	ND	C	ND	A	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Butyl Stearate CH3(CH2)16CO2(CH2)3CH3	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Butylene (Butene) C4H8	X	X	B	X	ND	B	ND	A	ND	X	A	ND	A	ND	X	ND	A	B	A	ND
Butyraldehyde CH3(CH2)2CHO	C	X	X	C	ND	X	ND	A	ND	C	A	A	A	A	ND	ND	ND	ND	ND	C
Butyric Acid CH3(CH2)2CO2H	ND	X	C	C	B	C	ND	A	ND	A	A	X	B	A	A	X	A	C	A	B
Butyronitrile CH3CH2CH2CN	ND	X	X	A	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Calcium Acetate Hydrate Ca(CH3COO)2 • H2O	ND	Cc	B	A	ND	X	ND	A	ND	ND	C	C	B	B	ND	ND	ND	ND	ND	ND
Calcium Bisulfite Ca(HSO3)2	A	A	A	X	X	A	A	A	A	ND	X	X	90%A	A	ND	A	X	A	B	A
Calcium Carbonate (Chalk) CaCO3	ND	A	A	A	ND	A	ND	A	ND	A	C	B	B	B	A	A	A	A	ND	A
Calcium Chlorate Ca(ClO3)2	ND	A	A	A	ND	A	ND	A	ND	ND	30%B	B	0%B	70%B	A	ND	A	ND	ND	A ^{140°}
Calcium Chloride (Brine) CaCl2 • 6H2O	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	X	A	B	A	A ^{140°}
Calcium Hydrosulfide (Calcium Sulfhydrate) Ca(HS)2 • 6H2O	ND	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	A ^{140°}
Calcium Hydroxide (Slaked Lime) Ca(OH)2	A	A	A	A	B	A	A	A	A	A	X	B	50%B	50%A	A	X	A	B	ND	ND
Calcium Hypochlorite 20% (Calcium Oxichloride) Ca(ClO)2	X	X	C	B	5%A	B	A	A	A	A	X	X	B	B ^{125°}	A	A	A	A	A	A ^{120°}
Calcium Nitrate Ca(NO3)2	A	A	A	A	ND	A	ND	A	A	A	40%B ^{212°}	30%B ^{212°}	50%B ^{212°}	10%B	A	X	A	A	A	A ^{140°}
Calcium Oxide (Unslaked Lime) • CaO	ND	A	A	A	B	ND	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	A ^{140°}
Calcium Silicate Ca2SiO4	ND	ND	A	ND	ND	A	ND	A	ND	ND	A	B	A	A	ND	ND	ND	ND	ND	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Calcium Sulfate (Gypsum) CaSO4	B	A	A	A	ND	A	ND	A	ND	ND	A	C	10%B	10%A	A	A	X	A	X	A ^{140°}
Calcium Sulfide CaS	A	B	A	A	ND	A	ND	A	ND	A	20%A	B	B	A	A ^{120°}	ND	A	ND	ND	ND
Calcium Sulfite CaSO3 • 2H2O	ND	ND	A	ND	ND	A	ND	A	ND	ND	10%B	B	10%A	ND	ND	ND	ND	ND	ND	ND
Calgon® (NaPO3)6	ND	A	A	ND	ND	A	ND	ND	ND	A	ND	X	A	ND	A	ND	ND	ND	ND	ND
Cane Juice, Sucrose, water	ND	A	A	ND	ND	ND	ND	ND	ND	A	B	A	A	ND	X	ND	ND	ND	ND	ND
Cane Sugar Liquors Sucrose, water	X	A	A	A	B	A	A	A	A	A	A	A	A	ND	A	ND	A	ND	ND	ND
Capryl Alcohol (Octanol) CH3(CH2)6CH2OH	X	B	A	C	ND	B	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Caprylic Acid (Octanoic Acid) CH3(CH2)6 COOH	ND	ND	C	ND	ND	ND	ND	A	ND	ND	A	ND	A	A	ND	ND	A	ND	ND	ND
Carbamate H2NCO2R	X	C	C	C	ND	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Carbitol® CH3CH2OCH2CH2 • OCH2CH2OH	X	C	B	C	ND	C	ND	A	ND	B	A	A	A	A	ND	ND	ND	ND	ND	ND
Carbolic Acid (see Phenol) C6H5OH	X	C	X	C	ND	A	ND	A	A	A	B	A	B	A	C	X	A ^{150°}	X	A	A
Carbon Dioxide (Carbonic Acid Gas) CO2	A	A	A	B	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	C
Carbon Disulfide (Carbon Bisulfide) CS2	C	X	X	X	C	A	A	A	A	X	A	B	90%A	ND	X	B	A	B	A	X
Carbon Monoxide CO	A	A	C	C	A	C	X	A	A	A	A	A	A	A	A	B	A	A	ND	A ^{140°}
Carbon Tetrachloride (Tetrachloromethane) CCL4	X	X	C	X	X	A	X	A	A	X	X	C	B	A	X	B	A	B	A	X
Carbonated Beverages CO2/H2O	A	A	A	ND	ND	ND	ND	A	ND	A	C	ND	A	A	A	ND	A	ND	ND	ND
Carbonic Acid (liquid) H2CO3	ND	A	B	ND	C	A	ND	A	A	A	A	X	B	A	A	A	A	A	A	A
Casein a phosphoprotein	ND	A	A	A	ND	A	ND	A	ND	ND	B	ND	B	B	ND	ND	ND	ND	ND	ND
Castor Oil a mixture of fatty acids	A	A	A	B	B	A	A	A	A	B	A	B	A	A	ND	ND	ND	ND	ND	A ^{140°}
Catsup (Ketchup)	ND	C	A	ND	ND	A	ND	A	ND	A	B	X	A	A	A	ND	ND	ND	ND	A ^{140°}
Cellosolve® (Glycol Ethers) HOCH2CH2OR	ND	C	C	C	X	B	ND	A	ND	C	A	ND	A	A	A ^{100°}	A	A	A	A	ND
Cellulose Acetate C8H12O5	ND	B	B	ND	ND	C	ND	A	ND	ND	B	B	A	A	ND	ND	ND	ND	ND	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Cellulube® Hydraulic Fluids (Phosphate Esters)	ND	X	X	A	C	B	ND	A	ND	X	A	A	A	A	ND	ND	ND	ND	ND	ND
Chlorinated Lime—35% (Bleach) CA(ClO)2	X	X	C	A	6%A	A	ND	A	ND	X	ND	X	A	ND	ND	ND	ND	ND	ND	ND
Chlorinated Water	ND	C	C	ND	X	A	ND	A	ND	ND	C	ND	B	A	B	X	A	B	X	A
Chlorine Dioxide ClO2	ND	X	X	C	ND	B	A	A	A	X	B	ND	X	B	X	ND	A	ND	ND	ND
Chlorine Trifluoride ClF3	X	X	X	X	ND	B	X	A	C	X	A	ND	A	ND	X	ND	ND	X	ND	B
Chlorine, Anhydrous Liquid Cl2	ND	X	X	ND	ND	A	ND	A	ND	X	X	X	X	A	X	ND	A	ND	ND	X
Chlorine, Dry Cl2	ND	C	C	ND	X	A	ND	A	A	C	X	X	ND	ND	X	X	A	X	X	B
Chlorine, Wet Cl2/H2O	X	X	C	X	X	A	A	A	A	C	B	C	A	A	X	X	A	X	X	B
Chloroacetic Acid (Monochloroacetic Acid) ClCH2COOH	X	C	X	B	X	C	A	A	ND	ND	X	X	X	A	A	X	A	X	A	ND
Chloroacetone (Monochloroacetone) ClCH2COCH3	ND	C	X	A	ND	C	ND	A	ND	C	X	B	B	B	X	ND	ND	ND	ND	ND
Chlorobenzene (Monochlorobenzene) C6H5Cl	X	X	X	X	X	A	ND	A	ND	C	X	B	B	B	X	A	A ^{150°}	B	A	X
Chlorobromomethane ClCH2Br	ND	X	X	ND	ND	A	ND	A	ND	X	X	B	B	ND	X	ND	ND	ND	ND	X
Chlorobutadiene (Chloroprene) C4H5Cl	ND	X	X	X	ND	A	ND	A	ND	C	X	B	B	B	X	ND	ND	ND	ND	ND
Chloroform CHCl3	X	X	X	X	X	A	ND	A	A	X	X	A	A	A	X	B	A	X	A	ND
Chlorosulfonic Acid HSO3Cl	X	X	X	X	X	X	A	A	ND	A	B	B	B	A	X	X	X	X	X	ND
Chlorothene® (Chlorinated Solvents) CH3CCl3	ND	X	X	ND	ND	C	A	A	A	ND	X	X	A	A	ND	ND	ND	ND	ND	ND
Chlorotrifluoroethylene C2H2ClF3	ND	ND	X	ND	ND	ND	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Chlorox®	ND	B	C	ND	ND	A	ND	A	ND	B	ND	X	A	B	B	ND	ND	ND	ND	ND
Chocolate Syrup Corn syrup, water, sugar	ND	A	A	ND	ND	ND	ND	A	ND	A	ND	X	A	ND	A	ND	ND	ND	ND	ND
Chromic Acid — 25%-50% H2CrO4	X	X	X	C	X	A	ND	A	A	X	X	B	X	B	A	X	A ^{120°}	X	A	A ^{122°}
Chromic Acid — Over 50% H2CrO4	X	X	X	C	X	A	ND	A	A	X	X	B	X	B	X	X	A ^{120°}	X	A	A ^{122°}
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Chromic Acid — To 10% H2CrO4	ND	X	X	A	X	A	ND	A	A	X	10%B	B	X	B	X	X	A ^{120°}	X	A	A ^{140°}
Cider (Apple Juice) Sucrose, water	ND	A	A	ND	B	A	ND	A	ND	A	B	X	A	A	ND	ND	ND	ND	ND	A ^{140°}
Cinnamon Oil Cinnamic acid esters	ND	C	ND	ND	ND	ND	ND	A	ND	C	ND	X	A	ND	ND	ND	ND	ND	ND	ND
Citric Acid C6H8O7 • H2O	A	A	B	A	A	A	A	A	A	A	B	X	30%A	A	B	B	A ^{250°}	X	A	A ^{140°}
Citric Oils Citric acid esters	ND	X	C	B	ND	A	ND	A	ND	C	ND	X	A	ND	A	ND	ND	ND	ND	ND
Citrus Pectin Liquor	ND	A	A	ND	ND	A	ND	A	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Clove Oil (Eugenol) C10H12O2	ND	C	ND	ND	ND	ND	ND	A	ND	C	ND	X	A	ND	ND	ND	ND	ND	ND	A
Cobalt Chloride CoCl2 • 6H2O	X	A	A	C	ND	A	ND	A	ND	A	X	ND	ND	ND	A	ND	ND	ND	ND	ND
Coconut Oil (Coconut Butter) Fatty acid mixture	A	B	B	A	ND	A	ND	A	ND	B	B	A	A	ND	ND	ND	ND	ND	ND	ND
Cod Liver Oil (Fish Oil) Glycerides, acids, esters	A	B	B	A	ND	A	ND	A	ND	C	A	X	A	ND	ND	ND	ND	ND	ND	A ^{140°}
Coffee Fatty oils, acids, cellulose, water	ND	A	A	ND	ND	ND	ND	A	ND	A	A	ND	A	A	A	ND	ND	ND	ND	A ^{140°}
Coke Oven Gas H2(53%),CH4(26%) • N2(11%),CO(7%) • hydrocarbons (3%)	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Copper Acetate Cu(C2H3O2)2 • CuO • 6H2O	ND	C	B	A	ND	ND	ND	A	ND	A	X	90%A	10%B	10%B	ND	ND	A	ND	ND	ND
Copper Chloride CuCl2 • 2H2O	A	A	A	A	A	A	A	A	A	A	X	X	X	40%B	A	ND	A	ND	ND	A ^{140°}
Copper Cyanide CuCN	A	A	A	A	ND	A	ND	A	ND	A	X	A	10%A	A ^{170°}	A	ND	A	A	A	A ^{140°}
Copper Fluoroborate	ND	ND	A	B	ND	ND	A	ND	ND	ND	A	X	X	X	B	ND	ND	ND	ND	ND
Copper Nitrate Hexahydrate Cu(NO3)2 • 6H2O	ND	A	A	A	ND	A	ND	A	ND	ND	X	X	A	B	A	A	A	X	A	ND
Copper Sulfate (Blue Copperas) CuSO4 • 5H2O	A	A	A	A	A	A	A	A	A	5%A	X	X	10%A	A	A	A	A	B	A	A
Copper Sulfide CuS	ND	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Corn Oil (Maize oil) Glycerides of fatty acids	A	C	A	C	A	A	A	A	A	B	B	C	B	ND	A	ND	A	A	ND	A ^{140°}
Cotton Seed Oil	ND	A	C	A	A	A	A	A	A	A	B	A	C	A	ND	A	B	A	A	A
Cream	ND	ND	C	A	ND	ND	A	ND	A	A	A	ND	X	A	ND	A	ND	ND	ND	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Creosote, Coal-Tar (Tar Oil) Hydrocarbon mixture	B	C	A	X	X	A	A	A	A	B	B	B	B	X	X	ND	X	ND	X	
Creosote, Wood-Tar Mixture of phenols	ND	B	A	X	X	A	A	A	A	ND	ND	ND	B	ND	X	X	ND	X	ND	X
Cresylic Acid (Cresol) C8H10O2	X	X	C	X	ND	A	ND	A	A	B	B	C	A	B	X	X	A ^{150°}	X	ND	A
Crotonaldehyde CH3CHCHCHO	ND	A	X	ND	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Cumeme (Isopropylbenzene) C6H5CH(CH3)2	ND	X	X	X	ND	A	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Cutting Oil (Sulfur Base)	ND	C	A	ND	ND	ND	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Cutting Oil (Water Soluble)	ND	X	C	ND	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Cyclohexane C6H12	C	X	B	X	A	A	ND	A	A	C	B	B	B	B	X	A	A	A	A	A
Cyclohexanol C6H11OH	ND	A	B	X	ND	A	ND	A	ND	B	C	B	A	A	B	A	A ^{150°}	A	A	A ^{140°}
Cyclohexanone C6H10O	ND	X	X	C	ND	X	ND	A	A	C	B	B	B	B	X	A	A	A	A	B
Cyclopentane C5H10	ND	A	B	X	ND	A	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Cymene (Isopropyltoluene) C10H14	ND	X	C	X	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Decahydronaphthalene (Decalin®) C10H18	X	X	X	X	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Decanal CH3(CH2)8CHO	ND	ND	X	X	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Decane CH3(CH2)8CH3	C	X	B	C	ND	A	ND	A	ND	C	ND	ND	ND	ND	A ^{70°}	ND	A	ND	ND	ND
Decyl Alcohol (Decanol) C10H21OH	ND	X	A	ND	ND	B	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Denatured Alcohol Ethanol and denaturant	X	B	A	A	ND	B	ND	A	ND	B	B	B	A	A	A	ND	A	ND	ND	ND
Detergent Solutions	X	A	A	A	B	A	ND	A	ND	B	B	ND	A	ND	A	A	ND	A	A	A ^{140°}
Developing Fluids & Solutions	X	A	A	C	X	A	ND	A	ND	A	ND	X	A	A	ND	ND	ND	ND	A ^{140°}	ND
Dextrose C6H12O6	A	B	B	A	B ^{140°}	A	ND	A	ND	ND	A	X	A	A	A	ND	A	ND	ND	A ^{140°}
Diacetone Alcohol (Diacetone) CH3COCH2C(CH3)2OH	X	X	X	A	C	X	ND	A	ND	B	A	A	A	A	B	A	B	A	ND	ND
Dibenzyl Ether (C6H5CH2)2O	C	X	X	C	ND	C	ND	A	ND	C	B	B	B	B	ND	ND	C	ND	ND	ND
Dibenzyl Sebecate C24H30O4	X	X	X	C	A	B	ND	A	A	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
<p>Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available</p>																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Dibutyl Amine (C4H9)2NH	ND	X	C	X	ND	X	ND	A	ND	B	ND	A	A	A	X	ND	B70°	ND	ND	ND
Dibutyl Mercaptan (C4H9)2S	ND	X	X	ND	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Dibutyl Phthalate (DBP) C6H4(CO2C4H9)2	C	X	X	A	A	B	ND	A	A	B	A	A	A	A	X	ND	X	A	A	A
Dibutyl Sebecate (DBS) C18H34O4	X	X	X	C	ND	C	ND	A	ND	B	ND	A	A	ND	C	ND	ND	ND	ND	ND
Dichloro Isopropyl Ether C6H12OCl2	C	X	X	X	ND	X	ND	A	ND	X	ND	ND	ND	ND	X	ND	ND	ND	ND	ND
Dichloroacetic Acid Cl2CHCOOH	ND	X	X	ND	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Dichlorobutane C4H8Cl2	ND	ND	X	ND	ND	A	ND	A	ND	ND	X	B	B	ND	ND	ND	ND	ND	ND	ND
Dichloroethyl Ether [ClCH2CH2]2O	ND	ND	X	ND	ND	ND	ND	A	ND	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND
Dicyclohexylamine (C6H11)2NH	ND	X	X	X	ND	B	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diesel Oil (Fuel ASTM #2) Hydrocarbons	C	C	A	X	B	A	ND	A	A	C	A	A	A	A	B	ND	A	ND	ND	A122°
Diester Synthetic Oils	X	X	B	X	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Diethano Amine (HOCH2CH2)2NH	C	A	B	ND	ND	ND	ND	A	ND	ND	ND	A	A	A	A	ND	ND	A	ND	ND
Diethyl Amine (CH3CH2)2NH	C	C	C	C	ND	X	ND	A	ND	ND	B	B	A	A	A	ND	A	A	ND	ND
Diethyl Benzene C6H4(C2H5)2	X	X	X	X	ND	A	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diethyl Carbonate (C2H5O)2CO	ND	X	X	ND	ND	ND	ND	A	A	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND
Diethyl Ether (Ether) (CH3CH2)2O	A	C	B	X	C	X	ND	A	A	B	B	A	A	A	X	A	A	B	A	X
Diethyl Phthalate (DEP) C6H4(CO2C2H5)2	ND	ND	X	ND	ND	C	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Diethyl Sebecate C14H26O4	ND	X	X	C	A	B	ND	A	ND	B	A	A	A	A	A120°	ND	A120°	ND	ND	ND
Diethylene Ether (Dioxane) C4H8O2	ND	X	X	A	ND	X	ND	A	ND	ND	A	A	A	ND	ND	ND	ND	ND	ND	ND
Diethylene Glycol (DEG) HOCH2CH2OCH2 • CH2OH	X	A	A	A	A	A	ND	A	ND	A	A	A	A	A	A	ND	ND	A	ND	A140°
Diethylene Triamine (NH2C2H4)2NH	ND	ND	B	ND	ND	ND	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Diisobutyl Ketone C4H9COC4H9	ND	X	X	B	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Diisobutylene [HC=C(CH3)2]2	ND	C	B	ND	ND	C	ND	A	ND	C	ND	ND	ND	ND	A	ND	A	A	A	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Diisodecyl Adipate (DIDA) C26H50O4	ND	ND	X	ND	ND	C	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diisodecyl Phthalate (DIDP) C28H47O4	ND	X	X	A	ND	C	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diisooctyl Adipate (DIOA) C22H42O4	ND	ND	X	ND	ND	C	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Diisooctyl Phthalate (DIOP) C24H39O4	ND	ND	X	ND	ND	C	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diisooctyl Sebecate (DIOS) C26H46O4	ND	ND	ND	B	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diisopropyl Amine [(CH3)2CH]2NH	ND	ND	B	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diisopropyl Benzene C6H4 • [CH(CH3)2]2	ND	X	X	X	ND	A	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Diisopropyl Ketone [(CH3)2CH]2CO	ND	X	X	A	ND	X	ND	A	ND	C	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Dimethyl Ether CH3OCH3	ND	B	A	ND	ND	A	ND	A	A	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Dimethyl Phthalate C6H4(CO2CH3)2	ND	X	X	C	A	C	ND	A	ND	A	ND	ND	ND	ND	ND	ND	A70°	B	A	ND
Dimethyl Sulfate (CH3)2SO4	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND
Dimethyl Sulfide (CH3)2S	ND	ND	X	ND	ND	ND	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Dinitrotoluene (DNT)CH3C6H3(NO2)2	ND	X	X	X	ND	C	ND	A	ND	B	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Diocetyl Phthalate (DOP) C24H38O4	X	X	X	B	A	B	ND	A	ND	C	A	A	A	A	ND	ND	ND	ND	ND	A
Diocetyl Sebecate C26H50O4	C	X	X	C	ND	C	ND	A	ND	C	A	A	A	A	ND	ND	ND	ND	ND	ND
Dioxolanes (Dioxolans) Glycol ethers	ND	X	X	B	ND	C	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Dipentene (Limonene) C10H16	ND	X	C	X	ND	A	ND	A	ND	C	A	A	A	A	ND	ND	ND	ND	ND	ND
Diphenyl Oxides (Phenyl Ether) C6H5OC6H5	C	X	X	C	ND	A	ND	A	ND	C	B	A	A	A	ND	ND	A	ND	ND	ND
Dipropyl Ketone (Butyrone) (C3H7)2CO	ND	ND	X	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Dipropylamine (CH3CH2CH2)2 NH	ND	ND	B	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Dipropylene Glycol (C3H6OH)2O	ND	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	A	ND	A	ND	ND	ND
Dispersing Oil #10	ND	X	X	X	ND	C	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Divinyl Benzene (DVB) C6H4(CH=CH2)2	ND	ND	X	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Dodecyl Benzene (Alkane) C6H5(CH2)11CH3	ND	ND	X	ND	ND	A	ND	A	ND	ND	A	A	A	ND	ND	ND	ND	ND	ND	ND
Dow Corning® (Silicones) [(CH3)2SiO]2	A	A	A	ND	ND	A	ND	A	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND
Dowtherm®(Biphenyl & Phenyl Ether) (C6H5)2 and (C6H5)2O	C	X	X	X	ND	A	ND	A	ND	X	A	B	A	A	ND	ND	ND	A	ND	ND
Drycleaning Fluids Chlorinated hydrocarbons	ND	X	C	ND	ND	A	ND	A	ND	X	A	A	A	ND	X	ND	ND	ND	ND	ND
Dyes	ND	ND	C	ND	ND	ND	A	ND	ND	ND	B	B	ND	A	ND	ND	ND	ND	ND	ND
Epichlorohydrin C3H5ClO	ND	X	X	B	X	X	ND	A	A	B	X	A	A	A	A	A	X	A	A	ND
Epsom Salts (Magnesium Sulfate) MgSO4 • 7H2O	ND	A	A	ND	ND	A	ND	A	ND	A	A	ND	A	B	A	ND	A	ND	ND	ND
Ethane C2H6	C	C	A	X	ND	A	ND	A	A	C	A	A	A	A	C	A	ND	A	ND	ND
Ethanolamine (Aminoethanol) H2NCH2 • CH2OH	X	C	B	B	ND	X	ND	A	ND	A	B	A	A	ND	X	X	C	A	A	A ^{140°}
Ethyl Acetate CH3COOC • H2CH3	X	X	X	B	C	X	A	A	A	C	A	A	A	A	C	A	A	A	A	B ^{122°}
Ethyl Acetoacetate (Acetoacetic Ester) CH3COCH2 • COOCH2CH3	C	X	X	C	ND	X	ND	A	ND	C	A	A	A	A	ND	ND	A ^{70°}	ND	ND	ND
Ethyl Acrylate CH2CHCO2 • CH2CH3	X	X	X	C	ND	X	ND	A	ND	C	A	A	A	A	B	ND	B ^{70°}	ND	ND	ND
Ethyl Alcohol (Ethanol) C2H5OH	X	A	A	A	A	B	ND	A	A	A	B	A	A	A	A ^{180°}	A	A	B	A	A ^{140°}
Ethyl Aluminum Dichloride CH3CH2AlCl2	ND	ND	X	ND	ND	B	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Amine (Monoethylamine) CH3CH2NH2	ND	C	X	A	ND	X	ND	A	ND	ND	B	B	A	ND	ND	ND	ND	ND	ND	ND
Ethyl Benzene CH3CH2C6H5	X	X	X	X	ND	A	ND	A	ND	C	B	B	B	A	X	A	A	ND	ND	A
Ethyl Benzoate C6H5CO2CH2CH3	ND	X	X	C	ND	A	ND	A	ND	C	A	A	A	A	B	ND	ND	X	ND	ND
Ethyl Bromide (Bromoethane) CH3CH2Br	ND	B	X	B	ND	ND	ND	A	ND	X	A	A	A	ND	ND	ND	ND	ND	ND	ND
Ethyl Butyl Acetate CH3CO2CH2 • CH(C2H5)2	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Butyl Alcohol CH3CH(C2H5) • (CH2)2OH	ND	ND	A	ND	ND	B	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Butyl Ketone CH3CH2COC4H9	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Ethyl Butyraldehyde C6H12O	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Butyrate CH3CH2CH2 • C140° CO2C2H5	ND	X	X	X	ND	C	ND	A	ND	ND	B	A	A	A	B	ND	ND	A	ND	ND
Ethyl Caprylate CH3(CH2)6 • CO2C2H5	ND	ND	X	X	X	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Cellosolve® C2H5O(CH2)2OH	ND	C	C	B	ND	X	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Cellulose (Ethocel®)	B	B	B	B	B	C	A	A	A	A	B	A	B	B	C	ND	ND	B	ND	ND
Ethyl Chloride (Chloroethane) C2H5Cl	C	C	A	A	X	A	A	A	A	C	X	B	A	B	X	A	A	B	A	X
Ethyl Chlorocarbonate (Ethyl Chloroformate) ClCO2C2H5	ND	C	ND	ND	ND	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Cyanide (Propionitrile) C2H5CN	ND	B	X	A	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Formate HCOOCH2 CH3	ND	B	X	C	ND	A	ND	A	ND	B	B	A	B	B	ND	ND	ND	ND	ND	C
Ethyl Iodide CH3CH2I	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Isobutyrate (CH3)2 • CHCOOCH2CH3	ND	X	X	X	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Mercaptan (Ethanethiol) CH3CH2SH	ND	C	X	X	ND	B	ND	A	ND	C	B	A	B	B	ND	ND	ND	ND	ND	ND
Ethyl Oxalate C2H5O2C • CO2C2H5	A	X	X	A	ND	B	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethyl Pentachlorobenzene C2H5C6Cl5	ND	X	X	ND	ND	A	ND	A	ND	X	X	ND	ND	ND	X	ND	ND	ND	ND	ND
Ethyl Propionate CH3CH2 • COOCH2CH3	ND	X	X	X	ND	ND	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Ethyl Silicate Si(OCH2CH3)4	ND	A	A	A	ND	A	ND	A	ND	B	B	A	A	A	ND	ND	ND	ND	ND	ND
Ethyl Sulfate C2H5OSO2OH	ND	ND	A	ND	ND	A	ND	A	ND	B	ND	ND	X	ND	ND	ND	ND	A	ND	ND
Ethylene (Ethene) C2H4	ND	A	B	C	ND	A	ND	A	A	C	A	A	A	ND	ND	ND	ND	ND	ND	ND
Ethylene Chlorohydrin ClCH2CH2OH	X	B	X	A	X	B	ND	A	ND	C	ND	B	A	A	X	ND	A ^{70°}	ND	ND	ND
Ethylene Diamine (CH2)2(NH2)2	ND	A	B	A	ND	X	ND	A	ND	A	C	A	A	A	A	A	B	B	A	A
Ethylene Dibromide (Ethylene Bromide) Br(CH2)2Br	ND	X	X	C	ND	B	ND	A	A	ND	X	X	B	B	X	ND	A	ND	ND	ND

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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Ethylene Dichloride (Dutch Oil) CI(CH2)2CI	X	X	X	X	X	B	ND	A	A	X	X	B	B	B	X	B	A	B	A	X
Ethylene Glycol (Ethylene Alcohol) (Glycol) (CH2OH)2	B	A	A	A	A	A ^{70°}	A	A	A	A	A	A	A	A	A ^{120°}	A	A	B	A	A ^{140°}
Ethylene Glycol Monobutyl (Ether) (Butyl Cellosolve®) C4H9OCH2CH2OH	X	X	B	B	ND	C	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Ethylene Glycol Monoethyl (Ether Acetate) (Cellosolve Acetate®) C2H5O(CH2)2 • O2CCH3	X	X	C	B	ND	C	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Ethylene Glycol Monomethyl (Ether) (Methyl Cellosolve®) CH3O(CH2)2OH	X	C	C	B	ND	X	ND	A	ND	ND	B	B	A	A	ND	ND	ND	ND	ND	ND
Ethylene Oxide (CH2)2O	X	X	X	X	A	C	ND	A	A	A	A	B	A	A	C	ND	A	A	X	A
Ethylene Trichloride (Trichloroethene) ClCHCCl2	ND	X	X	X	ND	A	ND	A	ND	X	X	A	A	ND	X	ND	ND	ND	ND	ND
Ethylhexyl Acetate CH3CO2CH2 • CH(C2H5)C4H9	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Ethylhexyl Alcohol (Ethylhexanol) C8H17OH	ND	ND	A	ND	ND	B	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Ethylidene Chloride CH3CHCl2	ND	X	X	X	ND	ND	ND	A	ND	ND	X	B	A	B	ND	ND	ND	ND	ND	ND
Fatty Acids CnH2n+1COOH	ND	C	B	X	B	A	ND	A	ND	B	90%A	X	A	A	B	A	A	A	ND	A ^{140°}
Ferric Chloride FeCl3	A	A	A	A	X	A	A	A	A	A	X	X	X	10%A	A	A	A	X	A	A ^{140°}
Ferric Hydroxide FeHO2	ND	ND	B	ND	ND	C	ND	A	ND	ND	ND	ND	A	10%B	ND	ND	ND	ND	ND	ND
Ferric Nitrate Fe(NO3)3	A	A	A	A	ND	A	ND	A	ND	A	X	X	B	10%A	A	A	A	X	A	A ^{140°}
Ferric Sulfate Fe2(SO4)3	ND	A	A	A	ND	A	A	A	A	A	C	X	B	30%A	A	B	A	X	A	A ^{140°}
Ferrous Chloride FeCl2	ND	A	A	A	X	A	ND	A	ND	A	X	X	30%B	50%B	A	B	A	X	A	A
Ferrous Sulfate FeSO4	ND	A	A	A	A	A	ND	A	ND	A	10%A	C	B	30%A	A	B	A	C	A	A ^{140°}
Fish Oil	ND	ND	A	ND	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Fluoboric Acid (Fluoroboric Acid) HBF4	ND	B	A	A	X	C	ND	A	ND	A	X	X	30%A	ND	A	ND	A	X	A	A ^{140°}
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Fluorine (Liquid) F2	ND	C	X	C	X	B	X	A	C	X	A	ND	A	ND	X	ND	A ^{70°}	X	ND	A
Fluorobenzene FC6H5	ND	X	X	X	ND	A	ND	A	ND	C	ND	ND	ND	ND	X	ND	ND	ND	ND	ND
Fluorolube (Fluorocarbon Oils) FxCyHz	ND	A	C	A	ND	B	ND	A	ND	X	A	A	A	A	X	ND	ND	ND	ND	ND
Fluosilicic Acid (Sand Acid) H2SiF6	B	A	B	B	B	A	ND	A	ND	A	X	X	ND	B	A	ND	A	X	A	A
Formaldehyde (Formalin) HCHO	X	C	B	A	40°C	A	A	A	A	B	A	C	90%A	70%A	A	A	A ^{120°}	C	A	A ^{140°}
Formamide HCONH2	ND	A	A	A	ND	X	ND	A	ND	ND	A	B	B	B	ND	ND	ND	ND	ND	ND
Formic Acid HCOOH	X	B	C	B	C	C	A	A	A	A	X	X	C	A	A ^{70°}	X	A	X	A	A ^{140°}
Freon 11 (Trichlorofluoromethane) CCl3F	X	C	C	X	A	B	ND	A	A	X	B	A	A	ND	B	ND	A	X	A	ND
Freon 113 (Trichlorotrifluoroethane) (TF) Cl3CCF3	C	A	B	X	A	B	ND	A	A	X	B	ND	A	ND	ND	ND	A	ND	ND	ND
Freon 114 (Dichlorotetrafluoroethane) C2Cl2F4	A	A	A	C	A	A	ND	A	A	X	B	ND	A	ND	ND	ND	A	ND	ND	ND
Freon 114B2 (Dibromotetrafluoroethane) C2Br2F4	ND	A	B	X	ND	B	ND	A	A	X	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Freon 115 (Chloropentafluoroethane) C2ClF5	ND	A	A	A	ND	B	ND	A	A	X	A	ND	ND	ND	ND	ND	ND	ND	ND	ND
Freon 12 (Dichlorodifluoromethane) Cl2CF2	A	B	B	B	A	B	ND	A	A	X	A	A	A	ND	ND	ND	A	ND	ND	ND
Freon 13 (Chlorotrifluoromethane) ClCF3	ND	A	A	A	C	A	ND	A	ND	X	A	A	A	A	ND	ND	ND	ND	ND	ND
Freon 13B1 (Bromotrifluoromethane) BrCF3	A	A	A	A	ND	A	ND	A	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Freon 14 (Tetrafluoromethane) CF4	ND	X	X	B	ND	ND	ND	A	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Freon 21 (Dichlorofluoromethane) FCHCl2	ND	B	X	X	ND	X	ND	A	A	X	A	ND	ND	ND	ND	ND	A	ND	ND	ND
Freon 22 (Chlorodifluoromethane) HCClF2	X	B	X	C	X	X	ND	A	A	X	A	A	A	A	ND	ND	A	ND	ND	ND
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	HytreI	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Fruit Juices Water, sucrose	ND	A	A	A	B	A	ND	A	A	A	0%A	X	A	A	A	ND	A	X	A	A ^{140°}
Fuel Oils (ASTM #1 thru #9) Hydrocarbons	C	C	A	X	B	A	A	A	A	C	A	A	A	A	C	C	A	A	A	A
Fumaric Acid (Boletic Acid) HOOCCH = CHCOOH	ND	B	C	ND	ND	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Furan (Furfuran) C4H4O	ND	X	X	X	X	C	ND	A	ND	C	ND	ND	ND	ND	C	ND	X	ND	A	ND
Furfural (Ant Oil) C5H4O2	X	B	X	B	ND	C	A	A	A	C	A	B	20%A	B	X	B	B ^{120°}	A	A	B
Furfuryl Alcohol C5H6O2	X	ND	X	B	B	X	ND	A	ND	ND	A	A	A	A	ND	ND	B ^{100°}	ND	ND	ND
Fusel Oil (Grain Oil) (CH3)2 • CHCH2CH2OH	C	A	A	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Gallic Acid C6H2(OH)3 • COOH	X	C	B	B	X	A	ND	A	ND	B	20%A	X	B	B	A ^{70°}	ND	A ^{70°}	B	A	A ^{140°}
Gasoline (Petrol) Hydrocarbons	B	C	A	X	A	A	A	A	A	C	A	A	A	A	C	A	A	A	A	C
Gasoline (Unleaded) C4 to C12 • Hydrocarbons	X	X	X	X	ND	A	ND	A	A	C	A	A	A	A	C	A	A	A	A	B
Gelatin Water soluble Proteins	A	A	A	A	B	B	A	A	A	A	A	A	A	ND	A	B	A	A	ND	A
Ginger Oil C17H26O4	ND	A	ND	ND	ND	A	ND	A	ND	C	ND	X	A	ND	ND	ND	ND	ND	ND	ND
Glauber's Salt (Sodium Sulfate Decahydrate) Na2SO4•10H2O	A	A	A	B	B	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Gluconic Acid C6H12O7	ND	ND	C	ND	ND	A	ND	A	ND	ND	B	C	50%A	ND	A	ND	ND	ND	ND	ND
Glucose (Corn Syrup) C6H12O6	A	A	A	A	B	A	A	A	A	A	A	A	A	ND	A	A	A	A	ND	A
Glue (PVA)	A	A	A	B	B	A	A	A	A	A	A	A	B	A	A	B	ND	A	ND	A
Glycerol (Glycerine) C3H8O3	A	A	A	A	A	A	A	A	A	A	A	B	A	A	A	A	A	B	A	A ^{140°}
Glycolic Acid HOCH2COOH	ND	A	A	ND	ND	A	ND	ND	ND	A	ND	ND	ND	A	A	ND	A	ND	A	A ^{140°}
Glycols	ND	A	A	ND	ND	A	ND	A	A	A	B	B	B	ND	A	A	A	A	A	A ^{140°}
Gold Monocyanide AuCN	ND	A	A	ND	ND	A	ND	ND	ND	A	ND	ND	X	A	ND	ND	ND	ND	ND	ND
Grape Juice Water, sucrose	ND	X	C	ND	ND	A	ND	A	ND	A	ND	X	A	ND	A	ND	A	ND	ND	ND
Grapefruit Oil	A	X	X	ND	ND	ND	ND	A	ND	ND	ND	X	A	ND	ND	ND	ND	ND	ND	ND
Grease Hydrocarbons	ND	X	A	ND	A	A	ND	A	A	B	A	ND	A	ND	ND	ND	ND	ND	ND	ND
Green Sulfate Liquor	ND	B	B	A	X	A	A	A	B	A	B	C	A	B	A	ND	ND	ND	ND	ND
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Halowax Oil Chlorinated naphthalenes	ND	X	X	X	ND	A	ND	A	ND	X	X	ND	ND	ND	ND	ND	ND	ND	ND	ND
Heptanal CH3(CH2)5CHO	ND	ND	A	ND	ND	A	X	ND	ND	ND	A	A	A	A	A	ND	ND	ND	ND	ND
Heptane C7H16	B	C	A	X	ND	A	ND	A	A	C	A	A	A	A	C ^{140°}	A	A	A	A	A
Hexalin (Cyclohexanol) C6H11OH	ND	A	B	C	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Hexanal CH3(CH2)4CHO	C	A	X	B	ND	C	ND	A	ND	ND	A	B	A	B	ND	ND	ND	ND	ND	ND
Hexyl Alcohol (1-Hexanol) C6H13OH	X	B	B	C	ND	A	ND	A	ND	ND	A	A	A	A	A ^{70°}	ND	A	ND	A ^{70°}	ND
Hexylene Glycol (Brake Fluid) C6H12(OH)2	ND	A	A	C	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Honey	ND	A	ND	ND	ND	ND	ND	A	ND	A	A	A	A	ND	A	ND	ND	ND	ND	ND
Hydraulic Oil (Petroleum Base) Hydrocarbons	A	B	A	X	X	A	ND	A	ND	X	A	A	A	A	X	C	ND	A	ND	A
Hydrazine (Diamine) H2NNH2	X	C	C	A	X	X	ND	A	A	A	A	X	A	A	X	B	X	ND	ND	ND
Hydrobromic Acid HBr	X	C	X	A	ND	A	A	A	A	B	A	A	A	ND	B	X	A	X	A	A ^{140°}
Hydrochloric Acid 10% (Muratic) HCl	B	B	B	A	ND	A	ND	A	A	A	X	C	X	B	A	X	A	A	A	A
Hydrochloric Acid 20% (Muratic) HCl	B	B	B	A	C	A	ND	A	A	A	X	C	X	A	A	X	A	A	A	A
Hydrochloric Acid 30% (Conc.) HCl	X	C	C	A	X	B	ND	A	A	ND	X	X	X	A	B	X	A	X	A	A
Hydrocyanic Acid (Formonitrile) HCN	C	C	B	A	X	A	A	A	A	B	10%A	X	A	B	A	X	A	A	ND	A ^{122°}
Hydrofluoric Acid (Conc.) Cold HF *SEE NOTE BELOW	X	C	ND	C	X	B	X	A	C	X	C	X	X	B	40%A	X	A	X	A	A ^{140°}
Hydrogen Fluoride — Anhydrous HF	C	C	X	C	ND	A	X	A	C	ND	X	ND	X	A	A	ND	A	X	ND	ND
Hydrogen Peroxide — 10% H2O2	ND	C	C	B	X	A	ND	A	A	ND	A	B	A	A	A	ND	A	X	X	A ^{122°}
Hydrogen Peroxide — 3% H2O2	ND	B	B	B	X	A	ND	A	A	A	A	ND	ND	ND	A	ND	A	X	X	A ^{122°}
Hydrogen Peroxide — 30% H2O2	ND	X	C	B	X	A	ND	A	A	ND	A	X	B	A	A	ND	A	X	X	A ^{122°}

Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient.
RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Hydrogen Peroxide — 90% H2O2	C	B	X	C	X	A	ND	A	A	ND	A	X	A	ND	ND	ND	ND	X	X	A
Hydrogen Sulfide (Wet) H2S	ND	C	X	A	A	X	A	A	A	A	90%A	X	A ^{167°}	A ^{167°}	A	C	A	X	A	A
Hydroquinone C6H4(OH)2	ND	X	C	ND	ND	C	ND	A	ND	A	90%A	B	10%A	B	ND	ND	A	ND	ND	A ^{140°}
Hydroxyacetic Acid — 10% HOCH2COOH	ND	X	X	ND	ND	ND	ND	A	ND	70%A	B	ND	B	ND	ND	ND	ND	ND	ND	ND
Hypochlorous Acid HClO	ND	X	X	B	ND	A	ND	A	ND	A	X	X	X	A	A	ND	A	X	ND	A ^{140°}
Ink	A	A	ND	ND	A	ND	A	ND	A	C	X	A	A	ND	ND	ND	ND	ND	A ^{140°}	ND
Iodine I2	ND	B	B	B	B	A	ND	A	ND	A	A	X	X	A	A	ND	A ^{150°}	X	ND	B
Iodoform CHI3	ND	ND	ND	A	ND	ND	ND	A	ND	B	A	A	A	A	ND	ND	A	ND	ND	ND
Isoamyl Acetate CH3CO2CH2CH2CH • (CH3)2	X	X	X	B	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Isoamyl Alcohol (CH3)2•CHCH2CH2OH	C	A	A	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Isoamyl Butyrate C9H18O2	ND	ND	X	ND	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Isoamyl Chloride (CH3)2, CHCH2CH2Cl	ND	X	X	X	ND	A	ND	A	ND	ND	X	ND	ND	ND	ND	ND	ND	ND	ND	ND
Isobutyl Acetate CH3CO2CH2 •CH(CH3)2	ND	X	X	C	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Isobutyl Alcohol (Isobutanol) (CH3)2CHCH2OH	X	A	B	A	ND	A	ND	A	ND	NR	A	A	A	A	A	A	A	A	A	ND
Isobutyl Amine (CH3)2 • CHCH2NH2	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Isobutyl Chloride (CH3)2 • CHCH2Cl	ND	ND	X	ND	ND	B	ND	A	ND	ND	X	B	B	90%A	ND	ND	ND	ND	ND	ND
Isobutyric Acid (CH3)2 • CHCOOH	ND	B	X	A	ND	ND	ND	A	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND
Isododecane (CH3)2 • CH(CH2)8CH3	B	A	B	X	ND	A	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Isooctane (Trimethylpentane) C8H18	B	B	A	X	A	A	ND	A	ND	C	A	A	A	A	A	ND	A	A	A	ND
Isopentane (CH3)2, CHCH2CH3	ND	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Isophorone C9H14O	C	X	X	C	ND	X	ND	A	ND	B	A	A	A	A	ND	ND	ND	ND	ND	ND
Isopropyl Acetate CH3COOCH, (CH3)2	A	X	X	B	ND	X	ND	A	ND	B	A	A	A	A	B	ND	ND	A	ND	ND

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RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Isopropyl Alcohol (Isopropanol) CH3CH(OH)CH3	X	B	B	B	A	A	ND	A	A	A	A	A	A	A	A	A	A	X	A	ND
Isopropyl Amine C3H7NH2	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	A	A	ND	ND	ND	ND	ND	ND	ND
Isopropyl Chloride (CH3)2CHCl	X	X	X	X	ND	B	ND	A	ND	C	X	A	A	A	X	ND	ND	ND	ND	ND
Isopropyl Ether (CH3)2CHOCH • (CH3)2	C	C	C	X	ND	C	ND	A	ND	C	B	ND	A	ND	X	ND	A ^{70°}	A	ND	ND
Jet Fuels (JP1 to JP6) (ASTM-A, A1 & B)	C	C	A	X	A	A	ND	A	A	C	A	A	A	A	X	A	A	A	A	ND
Kerosine (Kerosene) Hydrocarbons	C	C	A	X	A	A	A	A	A	C	A	A	A	A	X	A	A	A	A	C ^{140°}
Lacquer Solvents	X	X	X	X	C	X	A	A	A	C	A	B	A	A	C	B	X	B	ND	ND
Lacquers	X	X	X	X	X	X	A	A	A	C	A	B	A	A	ND	B	ND	A	ND	ND
Lactic Acid CH3CHOH • COOH	ND	B	B	A	X	A	A	A	A	A	A	X	70%A	60%A	A	C	A	X	A	A ^{140°}
Lactol (Aliphatic Naptha Solvent) CH3CHOH • CO2C10H7	ND	X	C	ND	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Lard (Lard Oil) Olein, stearin	A	C	A	X	B	A	ND	A	ND	B	A	A	B	A	A	B	A	A	ND	A ^{140°}
Latex Rubber emulsion	ND	A	A	ND	ND	ND	ND	A	ND	ND	A	ND	A	ND	A	C	ND	A	ND	ND
Lauryl Alcohol (n-Dodecanol) CH3(CH2)10 • CH2OH	ND	ND	A	ND	ND	B	ND	ND	ND	A	A	A	A	A	ND	ND	ND	ND	ND	A ^{140°}
Lavender Oil Ester mixture	ND	X	B	X	ND	B	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Lead Acetate (Sugar of Lead) Pb(CH3CO2)2	X	A	B	A	ND	X	ND	A	ND	A	X	ND	B	B	A	A	A	B	A	A
Lead Chloride PbCl2	ND	B	ND	ND	ND	ND	ND	A	ND	ND	X	ND	B	B	A	ND	A	ND	ND	ND
Lead Nitrate Pb(NO3)2	ND	A	B	A	ND	A	ND	A	ND	ND	X	B	B	B	A	ND	A	ND	ND	A ^{125°}
Lead Sulfamate	ND	ND	A	B	ND	ND	A	ND	A	ND	A	ND	ND	ND	ND	A	ND	ND	B	ND
Lemon Oil (Cedro Oil) Hydrocarbons	ND	ND	C	ND	ND	ND	A	ND	A	ND	C	A	ND	A	ND	ND	ND	ND	ND	ND
Lignin Liquor (Blend of natural aromatic oils)	ND	A	A	ND	ND	A	ND	A	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Ligroin (Ligroine) (Benzine) Petroleum fraction	ND	B	A	X	ND	A	ND	A	ND	B	ND	A	A	ND	X	ND	ND	ND	ND	ND
Lime Bleach	ND	C	A	A	ND	A	ND	A	ND	A	X	ND	ND	ND	B	ND	ND	ND	ND	ND
Lime Slurries	ND	A	B	ND	C	B	ND	A	ND	ND	B	ND	B	ND	ND	ND	ND	ND	ND	ND
<p style="text-align: center;">Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available</p>																				

Chemical Formula	Elastomers										Metal Parts				Plastics					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrek	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Lime Sulfur CaS+CaSO4	ND	A	A	A	ND	A	ND	A	ND	B	X	ND	A	ND	A	ND	ND	B	ND	A
Lime, Soda (Slaked Lime & Soda Ash) CaO	C	B	B	A	ND	B	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Limonene C10H16	ND	X	C	X	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Lindol (Tritolyl Phosphate) C21H21O4P	ND	C	X	ND	ND	B	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Linoleic Acid C18H32O2	ND	X	B	X	ND	B	ND	A	ND	B	A	ND	A	A	A	ND	A	ND	ND	ND
Linseed Oil (Flaxseed Oil) Glycerides	B	A	A	C	B	A	A	A	A	B	A	A	A	A	A	A	A	A	A	A
Lithium Bromide LiBrH2O	ND	X	A	ND	ND	A	ND	A	A	ND	ND	A	ND	ND	ND	ND	A	ND	ND	ND
Lubricating Oils (Petroleum) Hydrocarbons	C	B ^{150°}	A	X	A	A	A	A	A	X	A	A	A	A	C	A	A	A	A	A
Lye (Potassium Hydroxide) KOH	ND	B	C	ND	C	B	ND	A	B	A	ND	ND	A	ND	A	X	A ^{150°}	C	A	A ^{140°}
Magnesium Carbonate MgCO3	ND	A	A	C	A	A	ND	A	ND	A	A	B	B	B	A	A	A	A	ND	A ^{140°}
Magnesium Chloride MgCl2O	A	A	A	A	A	A	A	A	A	A	20%A	30%B	50%B	A	A	B	A	A	A	A
Magnesium Hydroxide (Milk of Magnesia) Mg(OH)2	A	B	B	A	C	A	A	A	A	A	10%A	A	A	A	A	A	A	B	A	A
Magnesium Nitrate Mg(NO3)2 • 6H2O	ND	A	A	A	ND	A	ND	A	ND	A	50%B	B	A	B	A	ND	A	A	A	A ^{140°}
Magnesium Oxide MgO	ND	A	A	ND	ND	B	ND	A	ND	A	10%A	A	A	A	ND	ND	ND	ND	ND	ND
Magnesium Sulfate (Epsom Salts) MgSO4 • 7H2O	ND	A	A	A	B	A	A	A	ND	A	70%A	A	50%A	A	A	A	A	A	A	A
Maleic Acid (CHCOOH)2	ND	A	X	X	ND	A	ND	A	ND	A	20%A	60%B	B	A	A	ND	A	X	ND	A ^{140°}
Maleic Anhydride C4H2O3	ND	ND	ND	X	ND	A	ND	A	ND	A	20%A	B	A	A	ND	ND	ND	ND	ND	ND
Malic Acid (Apple Acid) C4H6O5	ND	C	B	X	ND	A	ND	A	ND	A	B	ND	A	B ^{212°}	ND	ND	ND	ND	ND	ND
Maple Sugar Liquors (Sucrose) Water, sucrose	X	A	A	A	ND	A	ND	A	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Mayonnaise Water, fats, oils	ND	A	A	ND	ND	ND	ND	A	ND	A	X	X	A	A	A	ND	ND	ND	ND	A
Mercuric Chloride HgCl2	ND	B	A	A	ND	A	A	A	A	A	X	X	X	30%B	A	B	A	X	ND	A ^{140°}
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Mercuric Cyanide Hg(CN)2	ND	B	B	A	ND	A	ND	A	ND	A	X	B	B	B	A	ND	A	ND	ND	A ^{140°}
Mercurous Nitrate Hg2(NO3)2 • 2H2O	ND	B	B	A	ND	A	ND	A	ND	ND	X	B	B ^{212°}	B	A	ND	A	ND	ND	A ^{140°}
Mercury Hg	A	A	A	A	A	A	A	A	A	A	X	A	A	A	A	C	A	A	ND	ND
Mesityl Oxide (CH3)2C = CHCOCH3	ND	X	X	B	ND	X	ND	A	ND	C	A	A	A	A	ND	ND	ND	ND	ND	ND
Methane CH4	C	B	A	X	B	A	ND	A	A	C	A	A	A	A	B	A	A	A	ND	ND
Methyl Acetate CH3CO2CH3	ND	C	X	C	C	X	ND	A	ND	B	A	A	A	A	C	B	ND	A	ND	ND
Methyl Acetoacetate CH3COCH2 • COOCH3	ND	ND	X	ND	ND	X	ND	A	ND	ND	ND	A	A	A	ND	ND	ND	ND	ND	ND
Methyl Acrylate CH2CHCO2CH3	ND	C	ND	C	ND	X	ND	A	ND	B	ND	A	A	ND	ND	ND	A ^{70°}	ND	ND	ND
Methyl Acrylic Acid (Crotonic Acid) CH3(CH)2COOH	ND	C	ND	C	ND	X	ND	A	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Methyl Alcohol (Methanol) CH3OH	X	A	A	A	A	X	A	A	A	A	A	A	A	A	A ^{70°}	A	A	B	A	A
Methyl Amine (Monomethylamine) CH3NH2	ND	A	B	A	ND	^{90%} A	ND	A	ND	ND	B	B	A	B	X	ND	C	ND	ND	ND
Methyl Amyl Acetate C8H16O2	ND	ND	A	ND	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Methyl Amyl Alcohol C6H13OH	ND	ND	A	ND	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Methyl Aniline C6H5NH(CH3)	ND	A	A	A	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Methyl Bromide (Bromo Methane) CH3Br	ND	X	C	A	X	A	ND	A	ND	X	X	A	A	B	X	ND	A	X	ND	C
Methyl Butyl Ketone (2- hexanone) CH3COC4H9	ND	X	X	B	ND	X	ND	A	ND	C	ND	ND	A	ND	X	ND	ND	ND	ND	ND
Methyl Butyrate CH3(CH2)2 • CO2CH3	ND	X	X	X	ND	ND	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Methyl Cellosolve® CH3OCH2 • CH2OH	ND	X	X	ND	ND	X	ND	A	ND	B	A	ND	ND	ND	A	ND	A	A	ND	ND
Methyl Chloride CH3Cl	X	X	X	C	X	B	A	A	A	X	X	A	A	A	X	B	A	B	A	C
Methyl Cyclopentane C6H12	ND	X	B	X	ND	A	ND	A	ND	C	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Methyl Dichloride CH2Cl2	ND	X	X	ND	ND	A	ND	ND	ND	X	X	ND	ND	ND	X	ND	ND	ND	ND	ND
<p style="text-align: center;">Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available</p>																				

Chemical Formula	Elastomers										Metal Parts				Plastics					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrek	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Methyl Ethyl Ketone (Butanone) CH3CO • CH2CH3	X	X	X	A	C	X	ND	A	A	B	A	A	A	A	X	B	X	A	A	X
Methyl Formate HCOOCH3	ND	B	X	C	ND	X	ND	A	ND	B	A	A	A	ND	ND	ND	ND	ND	ND	ND
Methyl Hexane C7H16	ND	A	A	X	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Methyl Iodide CH3I	ND	X	X	A	ND	ND	ND	A	ND	ND	X	A	A	A	ND	ND	ND	ND	ND	ND
Methyl Isobutyl Ketone (Hexone) CH3COCH2CH • (CH3)2	ND	X	X	C	X	X	ND	A	A	C	A	B	B	A	C70°	A	A70°	X	A	ND
Methyl Isopropyl Ketone CH3COCH(CH3)2	ND	X	X	C	X	X	ND	A	ND	C	ND	ND	A	ND	C	ND	A70°	ND	ND	ND
Methyl Methacrylate CH2C(CH3) • CO2CH3	ND	X	X	X	ND	C	ND	A	A	B	B	ND	A	ND	ND	ND	A70°	ND	ND	ND
Methyl Oleate C19H36O2	ND	X	X	C	ND	B	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Methyl Propyl Ketone CH3CH2 • CH2COCH3	ND	X	X	B	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Methyl Salicylate (Betula Oil) HOC6H4 • COOCH3	ND	X	X	C	ND	B	ND	A	ND	B	A	A	ND	ND	ND	ND	ND	ND	ND	ND
Methylacrylic Acid CH3CHCHCO2H	ND	B	ND	ND	ND	B	ND	A	A	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Methylamine CH3NH2	ND	A	B	A	ND	90%A	ND	A	ND	A	B	B	A	B	A	ND	ND	ND	ND	ND
Methylene Bromide CH2Br2	ND	X	X	ND	ND	B	ND	A	ND	ND	X	A	A	A	ND	ND	A	ND	ND	ND
Methylene Chloride CH2Cl2	X	X	X	X	X	B	ND	A	A	X	X	B	90%A	A	X	ND	B100°	A	A	X
Milk	X	A	B	A	B	A	A	A	A	A	A	X	A	A	A	A	A	A	ND	A
Mine Water	ND	ND	A	ND	ND	ND	ND	A	ND	ND	B	ND	B	A	ND	ND	ND	ND	ND	ND
Mineral Oil (Petroleum) Hydrocarbons	A	B	A	X	A	A	A	A	A	C	A	A	A	A	B	A	A	A	A	A
Mixed Acids (Sulfuric & Nitric) H2SO4, HNO3	X	X	X	B	ND	A	ND	A	ND	ND	X	X	B	B	X	ND	A	C	ND	ND
Molasses	X	A	A	A	B	A	ND	A	ND	A	A	A	A	A	A	B	A	A	A	A
Monochlorobenzene C6H5Cl	ND	X	X	ND	C	A	ND	A	ND	C	X	A	A	ND	X	A	A100°	B	A	B
Monoethanolamine NH2C2H4OH	ND	C	B	ND	ND	C	ND	A	ND	A	B	A	A	ND	X	X	X	A	A	ND
Mustard	ND	A	C	ND	B	X	ND	A	ND	A	B	X	A	A	A	A	ND	A	ND	ND
N,N-Dimethyl Formamide (DMF) HCON(CH3)2	ND	X	C	ND	C	X	ND	A	A	A	A	ND	A	A	A120°	B	A120°	A	A	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
N,N-Dimethylaniline C6H5N(CH3)2	ND	X	X	C	ND	X	ND	A	ND	B	B	B	ND	ND	X	ND	A	A	A	ND
n-Amyl Amine (1-Aminopentane) CH3(CH2)4NH2	ND	X	C	X	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Naphtha (Petroleum Spirits) (Thinner) Petroleum fractions	C	X	A	X	A	A	ND	A	A	C	A	B	A	A	X	A	A	A	A	A
Naphtha Coal Tar (Benzol) Hydrocarbons	X	X	X	X	ND	A	ND	A	A	ND	A	B	A	A	ND	ND	ND	ND	ND	ND
Naphthalene (Tar Camphor) C10H8	C	X	X	X	C	A	ND	A	A	C	B	A	A	A	A	A	A	A	A	B
Naphthoic Acid C11H8O2	ND	ND	B	X	ND	A	ND	A	ND	ND	B	B	A	B	ND	ND	ND	ND	ND	ND
n-Butyl Acetate CH3CO2(CH2)3CH3	ND	X	X	X	ND	X	ND	A	ND	A	A	A	A	A	ND	ND	ND	ND	ND	ND
Neatsfoot Oil	ND	ND	A	C	ND	A	ND	A	ND	B	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Neohexane (2,2-dimethylbutane) C6H14	ND	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Neosol	X	A	A	B	ND	C	ND	A	ND	ND	B	B	A	A	ND	ND	ND	ND	ND	ND
Neville Acid	ND	C	C	C	ND	B	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
n-Hexane C6H14	B	B	A	X	A	A	ND	A	A	A	A	A	A	A	C ^{140°}	C	A	A	A	B
n-Hexane 1 (Hexylene) H2CCH(CH2)3CH3	A	B	A	X	ND	A	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Nickel Acetate Ni(CH3CO2)2	ND	B	B	A	ND	X	ND	A	ND	A	10%B	ND	A	ND	A	ND	A	ND	ND	ND
Nickel Chloride NiCl2	A	A	A	A	X	A	A	A	A	A	X	X	B	80%A ^{200°}	A	B	A	B	A	A
Nickel Nitrate Ni(NO3)2 • 6H2O	ND	A	A	A	ND	A	ND	A	ND	ND	X	ND	A	B	A	ND	A	A	A	A
Nickel Sulfate NiSO4	A	A	A	A	ND	A	A	A	A	A	X	X	40%A	B	A	A	A	B	A	A
Nitrana (Ammonia Fertilizer)	ND	B	B	ND	ND	C	ND	A	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Nitric Acid — 10% HNO3	C	B	X	B	C	A	ND	A	A	A	A	X	A	A	A	ND	A	X	X	A ^{140°}
Nitric Acid — 25% HNO3	C	C	X	B	X	A	ND	A	A	20%B	X	X	30%A	30%A	A	ND	A	X	X	A ^{140°}
Nitric Acid — 35% HNO3	C	X	X	C	X	A	A	A	A	ND	X	X	50%A	50%A	B	ND	A	X	X	C ^{140°}
Nitric Acid — 70% HNO3	X	X	X	X	X	A	ND	A	A	ND	ND	X	A	X	ND	ND	A	X	X	X
Nitric Acid (Conc.) HNO3	X	X	X	X	X	B	ND	A	A	C	A	X	A	40%A	X	ND	A ^{120°}	X	X	ND
Nitric Acid (Red Fuming)	X	X	X	X	X	B	X	A	A	X	A	X	A	B	X	ND	C	ND	ND	X
<p style="text-align: center;">Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available</p>																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Nitric Acid —50% HNO3	C	X	X	X	X	A	ND	A	A	C	X	X	A	X	C	ND	A	X	X	X
Nitrobenzene C6H5NO2	X	X	X	X	X	B	A	A	A	B	A	A	A	55%B ^{212°}	B	B	A ^{70°}	B	A	X
Nitroethane C2H5NO2	ND	C	X	C	ND	X	ND	A	ND	A	A	A	A	A	C	ND	A ^{70°}	ND	ND	ND
Nitrogen Tetroxide N2O4	ND	X	X	X	50%B	C	ND	A	A	ND	A	B	A	A	X	ND	C	ND	ND	ND
Nitromethane CH3NO2	ND	C	X	C	X	X	ND	A	A	A	A	A	A	A	C	A ^{120°}	B	A	ND	ND
N-Methyl Aniline C6H5NHCH3	ND	X	X	ND	ND	C	ND	A	ND	ND	ND	ND	ND	ND	C	ND	ND	ND	ND	ND
n-Octane C8H18	ND	ND	A	X	ND	A	ND	A	ND	B	ND	ND	ND	ND	X	ND	A	A	ND	ND
n-Propyl Acetate CH3COO • (CH2)2CH3	ND	X	X	A	ND	X	ND	A	ND	B	A	ND	A	A	C	ND	A	ND	ND	ND
n-Propyl Nitrate (NPN) CH3(CH2)2NO3	ND	ND	A	B	ND	C	A	A	ND	B	A	X	ND	ND	ND	ND	ND	ND	ND	ND
o-Chlorophenol C6H5ClO	ND	X	X	X	ND	B	ND	A	ND	ND	B	B	B	B	ND	B	A	X	A	ND
Octachlorotoluene C7Cl8	ND	X	X	ND	ND	A	ND	A	ND	ND	X	ND	ND	ND	X	ND	ND	ND	ND	ND
Octadecane CH3(CH2)16CH3	A	B	A	X	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Octyl (Caprylic Alcohol) C8H17OH	ND	A	B	ND	ND	A	ND	A	ND	B	A	ND	A	A	A	ND	B	ND	ND	ND
Octyl Acetate CH3COO • (CH2)7CH3	ND	ND	X	ND	ND	X	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND
o-Dichlorobenzene C6H4Cl2	X	X	X	X	X	A	ND	A	ND	X	X	B	B	A	B	ND	A ^{150°}	ND	X	ND
o-Dichlorobenzene C6H4Cl2	ND	X	X	ND	ND	A	ND	A	ND	X	X	A	A	ND	X	ND	ND	ND	ND	ND
Oleic Acid (Red Oil) C18H34O2	X	X	C	C	A	B	A	A	A	ND	A	C	B	A	B	B	A	B	A	A
Olein (Triolene) C57H104O6	ND	C	B	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Oleum (Fuming Sulfuric Acid) H2SO4/SO3	ND	X	C	ND	X	A	ND	A	ND	X	X	X	A	ND	X	ND	X	ND	ND	X
Olive Oil	A	C	A	C	ND	A	ND	A	ND	B	A	A	A	A	A	A	A	A	ND	A ^{140°}
Oxalic Acid (Mixed glycerides of acids) (COOH)2	ND	B	C	A	X	C	A	A	A	A	B	X	90%B	B	A	X	A ^{120°}	B	A	A ^{140°}
Ozone O3	A	B	X	A	C	A	A	A	A	A	10%A	0%A	A	A	X	C	A	X	ND	B
Paint Thinner, DUCO Hydrocarbons	X	C	A	X	ND	B	ND	A	ND	C	X	ND	A	A	X	ND	ND	ND	ND	ND

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RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Paints & Solvents	ND	X	X	ND	ND	ND	ND	A	ND	ND	X	ND	A	A	ND	ND	ND	ND	ND	ND
Palm Oil Mixture of terpenes	ND	C	A	ND	ND	A	ND	A	ND	B	ND	A	A	A	ND	ND	ND	ND	ND	A ^{140°}
Palmitic Acid CH3(CH2)14 COOH	A	C	B	B	A	B	A	A	A	B	B	B	A	ND	A	ND	A	C	ND	ND
Paraffins (Paraffin Oil) Hydrocarbons	ND	ND	A	ND	ND	ND	ND	A	A	A	A	ND	A	A	A	A	ND	A	ND	A
Paraformaldehyde (CH2O)n	ND	B	B	ND	ND	C	ND	A	ND	ND	10%A	A	A	A	ND	ND	ND	ND	ND	ND
Paraldehyde C6H12O3	ND	B	C	A	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Peanut Oil Glycerides of fatty acids	C	B	A	X	ND	A	ND	A	ND	B	ND	A	A	A	A ^{70°}	ND	A	ND	ND	ND
Pentachloroethane (Pentalin) Cl2 • CHCCl3	ND	X	X	ND	ND	A	ND	A	ND	ND	X	A	A	A	ND	ND	ND	ND	ND	ND
Pentachlorophenol (PCP) C6Cl5OH	ND	X	X	X	ND	A	ND	A	A	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Pentane (Amyl Hydride) C5H12	ND	B	A	X	B	A	ND	A	A	A	A	B	B	ND	ND	ND	ND	A	ND	ND
Peppermint Oil	ND	X	X	ND	ND	A	ND	A	ND	C	ND	ND	A	ND	ND	ND	ND	ND	ND	C
Perchloric Acid HClO4	ND	B	X	B	X	A	A	70%A	A	C	X	X	B	ND	ND	C	A	X	A	A ^{140°}
Perchloroethylene (Tetrachloroethylene) C2Cl4	X	X	X	X	X	A	ND	A	A	X	X	B	90%A	B	X	A	A	C	A	ND
Petroleum (Crude Oil) (Sour) Hydrocarbons	C	C	B	X	C	A	A	A	A	ND	B	B	A	A	X	A	A	A	ND	A
Phenethyl Alcohol (Benzyl Carbinol) C6H5(CH2)2OH	X	X	X	B	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Phenol (Carbolic Acid) C6H5OH	X	C	X	C	X	A	ND	A	A	A	B	A	B	A	C	X	A ^{100°}	X	A	C
Phenyl Acetate CH3COOC6H5	X	X	X	B	ND	X	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Phenyl Ethyl Ether (Phenetole) C6H5OC2H5	ND	X	X	X	ND	C	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Phenyl Hydrazine C6H5NHNH2	ND	X	X	X	ND	A	ND	A	ND	B	A	X	ND	ND	X	ND	A ^{120°}	ND	ND	ND
Phenyl Sulfonic Acid C6H4(OH)SO3H	ND	ND	X	ND	ND	X	ND	A	ND	ND	B	B	B	ND	ND	ND	ND	ND	ND	ND
Phenylbenzene C6H5	ND	X	X	ND	ND	A	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
<p style="text-align: center;">Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available</p>																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Phorone (Diisopropylidene Acetone) C9H14O	ND	X	X	C	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Phosphoric Acid — 10% H3PO4	A	B	A	A	ND	A	ND	A	B	A	X	X	A	ND	A ^{120°}	ND	A	X	A	A ^{140°}
Phosphoric Acid — 20% H3PO4	A	B	C	A	ND	A	ND	A	B	A	X	X	A ^{212°}	A	A ^{120°}	ND	A	X	A	A ^{140°}
Phosphoric Acid — 50% H3PO4	A	B	X	B	ND	A	X	A	B	45%B	X	X	A	C	A ^{120°}	ND	A	X	A	A ^{140°}
Phosphoric Acid (Conc.) H3PO4	C	B	X	B	X	A	ND	A	C	ND	X	X	A ^{212°}	ND	A ^{120°}	ND	A	X	A	A ^{140°}
Phosphorus Oxychloride POCI3	ND	X	ND	ND	ND	ND	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Phosphorus Trichloride PCI3	ND	X	X	A	ND	A	ND	A	ND	B	C	B	A	A	X	ND	A	ND	A	A ^{140°}
Photographic Developer	ND	A	A	ND	X	A	ND	ND	ND	A	C	X	A	A	A	C	A	B	A	A ^{140°}
Pickling Solution	C	X	ND	X	ND	B	ND	A	ND	A	ND	ND	ND	A	ND	ND	ND	ND	ND	A
Picric Acid (Carbazotic Acid) (NO2)3 • C6H2OH	B	B	B	B	X	A	ND	A	A	B	A	C	A	B	B	ND	A	X	ND	A ^{140°}
Pine Oil (Yarmor) Cyclic terpene alcohols	ND	X	B	X	ND	A	ND	A	ND	C	A	B	A	ND	ND	ND	ND	ND	ND	C
Pinene C10H16	C	X	B	X	ND	A	ND	A	A	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Piperidine C5H11N	ND	X	X	X	ND	X	ND	A	A	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Plating Solution — Cadmium	ND	ND	B	B	ND	ND	ND	ND	A	ND	A	ND	ND	A	ND	X	ND	B	A	ND
Plating Solution — Chrome	X	X	X	C	ND	A	ND	A	ND	A	ND	ND	ND	ND	A ^{131°}	X	ND	B	X	A ^{140°}
Plating Solution — Lead	ND	B	B	ND	ND	ND	ND	A	ND	A	ND	ND	ND	ND	ND	A	ND	B	X	C ^{140°}
Plating Solution — Others	ND	C	A	A	ND	B	ND	A	ND	A	ND	ND	A	ND	ND	ND	ND	ND	ND	A ^{140°}
Polyvinyl Acetate Emulsion PVac + H2O	ND	C	ND	A	ND	ND	ND	A	ND	A	ND	B	ND	ND	ND	ND	A	ND	ND	ND
Potassium Acetate CH3CO2K	ND	B	B	A	ND	X	ND	A	A	A	10%B	A	B	B	A	ND	A	ND	ND	ND
Potassium Bicarbonate KHCO3	ND	A	A	ND	ND	A	ND	A	ND	A	B	50%B	30%A	50%B	A	ND	A	A	A	A
Potassium Bisulfate KHSO4	ND	A	A	ND	ND	A	ND	A	ND	ND	10%A	X	10%A	ND	A	ND	A	ND	ND	A
Potassium Bisulfite KHSO3	ND	A	A	ND	ND	A	ND	A	ND	ND	10%B	ND	10%B	90%B	ND	ND	ND	ND	ND	ND
Potassium Bromide KBr	ND	A	A	A	ND	A	ND	A	ND	A	A	80%B ^{212°}	90%B ^{212°}	70%A ^{167°}	A	ND	A	A	A	ND
Potassium Carbonate (Potash) K2CO3	C	A	A	A	ND	A	ND	A	A	A	X	B	B	90%A	A	B	A	C	A	A

Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient.
RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available

Chemical Formula	Elastomers										Metal Parts				Plastics					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytre	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Potassium Chlorate KClO3	ND	A	A	A	ND	A	ND	A	ND	A	X	B	60%A	20%A	A	B	A	B	A	A
Potassium Chloride KCl	A	A	A	A	ND	A	ND	A	ND	A	X	B	A	30%A ^{167°}	A	B	A	B	A	A
Potassium Chromate K2CrO4	ND	A	A	ND	ND	50%A	A	A	A	A	A	A	A	ND	A	ND	A	A	ND	A ^{140°}
Potassium Copper Cyanide K3[Cu(CN)4]	A	A	A	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	A	ND	A	ND	ND	ND
Potassium Cyanide KCN	A	A	A	A	ND	A	A	A	A	A	C	B	90%B ^{212°}	30%B	A	C	A	A	A	A ^{140°}
Potassium Dichromate K2Cr2O7	A	A	A	A	ND	A	A	A	A	A	A	A	A	25%B	A	C	A	X	A	A
Potassium Hydroxide (Caustic Potash) (Lye) KOH	B	B	B	A	C	B	ND	A	B	A	X	B	A	50%B	A	C	A ^{150°}	B	A	A ^{140°}
Potassium Iodide KI	ND	A	A	A	ND	A	ND	A	ND	ND	10%B	ND	B	B	A	ND	A	ND	ND	B
Potassium Nitrate (Saltpeter) KNO3	A	A	A	A	ND	A	ND	A	A	A	80%A	B	80%B ^{212°}	80%B ^{212°}	A	B	A	B	A	A
Potassium Nitrite KNO2	A	A	A	A	B	A	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Potassium Permanganate (Purple Salt) KMnO4	ND	C	C	A	X	B	ND	A	A	A	10%A	B	30%B ^{212°}	A	B	A	A	X	A	A ^{140°}
Potassium Phosphate KH2PO4	ND	A	A	A	ND	A	ND	A	ND	ND	X	X	30%B	10%B	ND	ND	ND	ND	ND	ND
Potassium Silicate K2Si2O5	ND	A	A	A	ND	A	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Potassium Sulfate K2SO4	A	A	A	A	B	A	A	A	A	A	B	B	A	A	A	B	A	B	A	A
Potassium Sulfide K2S	A	A	A	A	ND	A	ND	A	ND	ND	X	B	B	10%B	A	ND	A	A	A	A ^{140°}
Potassium Sulfite K2SO3·2H2O	ND	A	A	A	ND	A	ND	A	ND	ND	A	X	50%B	ND	A	ND	A	ND	ND	A ^{140°}
Propane (LPG) C3H8	B	B	A	X	B	A	A	A	A	C	A	A	A	A	X	A	A	C	ND	A
Propionaldehyde (Propanal) C2H5CHO	ND	ND	X	ND	ND	X	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Propionic Acid (Methylacetic Acid) CH3CH2CO2H	ND	X	X	A	ND	X	ND	A	ND	ND	A	X	B	90%A	ND	ND	ND	ND	ND	ND
Propyl Alcohol (1-Propanol) C3H7OH	X	A	A	A	ND	A	ND	A	ND	A	A	A	A	A	A	A	A	X	A	A ^{170°}
Propylene C3H6	ND	X	X	X	ND	A	ND	A	A	B	A	A	A	A	ND	ND	ND	ND	ND	ND
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

Chemical Formula	Elastomers										Metal Parts				Plastics					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrek	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Propylene Dichloride CH3CH(Cl)CH2Cl	ND	X	X	X	ND	B	ND	A	ND	ND	X	A	A	B	ND	ND	ND	ND	ND	X
Propylene Glycol (Methyl Glycol) C3H6(OH)2	ND	C	A	A	ND	A	ND	A	ND	A	A	A	A	A	A	A	A	B	A	A ^{140°}
Propylene Oxide C3H6O	ND	X	ND	C	ND	X	ND	A	ND	A	B	B	A	ND	X	ND	X	ND	ND	ND
Pydraul (Phosphate Eser Base Fluid)	X	X	X	B	A	A	ND	A	ND	A	ND	A	A	A	ND	ND	ND	C	ND	ND
Pyranol	ND	X	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Pyridine N(CH)4CH	X	X	X	C	X	X	ND	A	ND	A	A	B	A	50%A ^{100°}	C	A	X	X	A	A
Pyrolygneous Acid (Wood Vinegar)	ND	C	C	C	ND	A	ND	A	ND	ND	B	X	10%A	ND	A	X	A	X	A	ND
Pyrrole (Azole) C4H5N	ND	X	X	X	ND	C	ND	A	ND	C	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Quaternary Ammonium Salts NH4 (X)	ND	A	A	ND	ND	A	ND	A	ND	ND	ND	X	A	ND	ND	ND	ND	ND	ND	ND
Quench Oil	ND	B	B	ND	ND	A	ND	A	ND	ND	A	ND	A	A	ND	ND	ND	ND	ND	ND
Rape-Seed Oil (Colza Oil)	C	C	B	A	ND	A	ND	A	ND	B	ND	A	A	A	ND	ND	ND	ND	ND	ND
Rose Oil Geraniol, citronellol	ND	C	ND	ND	ND	A	ND	A	ND	A	ND	ND	A	ND	ND	ND	ND	ND	ND	ND
Rosin C20H30O2	ND	C	A	ND	ND	ND	ND	A	ND	A	A	ND	A	A	A	B	ND	A	ND	A
Rosin Oil (Rosinol)	ND	A	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Rotenone C23H22O6	ND	A	A	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Rubber Latex Emulsions (C5H8)n/H2O	ND	ND	ND	ND	ND	A	ND	A	ND	ND	A	ND	A	A	ND	ND	ND	ND	ND	ND
Rubber Solvents (Petroleum Distillate) Hydrocarbons	ND	C	X	ND	ND	X	ND	A	ND	ND	A	ND	A	A	ND	ND	ND	ND	ND	ND
Rum Alcoholic liquor from molasses	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Rust Inhibitors	ND	C	A	ND	ND	A	ND	ND	ND	B	ND	ND	A	ND	A	ND	ND	ND	ND	ND
Sal Ammoniac (Ammonium Chloride) NH4Cl	A	A	A	A	A	A	A	A	ND	A	X	X	B	A	A	X	A	B	A	ND
Sal Soda (Sodium Carbonate) NaCO3	ND	A	A	A	ND	A	ND	A	ND	ND	X	A	A	A	ND	ND	ND	ND	ND	ND
Salad Dressing Fats, oils, water	ND	ND	A	ND	ND	A	ND	ND	ND	A	B	X	A	ND	A	ND	ND	ND	ND	ND
Salicylic Acid HOC6 • H4COOH	ND	B	B	A	ND	B	ND	A	ND	ND	A	X	B	A	A	ND	A	A	ND	A ^{140°}
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Salt Water (Brine) NaCl/H2O	A	B	A	A	A	A	ND	A	A	A	B	X	A	A	A	ND	A	ND	ND	ND
Sea Water (Brine)	A	B	A	A	X	A	A	A	ND	A	A	C	A	A	A	A	A	A	A	A ^{140°}
Sesame Seed Oil Olein, stearin, palmitin	ND	C	A	ND	ND	A	ND	A	ND	B	ND	A	A	ND	ND	ND	ND	ND	ND	ND
Sewage	X	B	A	C	B	A	A	A	A	A	B	B	A	A	A	ND	A	ND	ND	ND
Silicate Esters Si(OR)4	A	A	B	X	C	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Silicone Oils (Versilube Etc.) (CH3)2SiO2)n	A	C	A	A	A	A	ND	A	ND	C	B	B	A	A	A	ND	A	A	A	A
Silver Cyanide AgCN	ND	A	ND	ND	ND	ND	ND	A	ND	ND	X	A	A	A	A	ND	A	ND	ND	A ^{140°}
Silver Nitrate AgNO3	A	A	B	A	ND	A	ND	A	A	A	X	X	60%A	60%A	A	A	A	A	A	A
Skydrol Hydraulic Fluid®	ND	X	X	A	A	C	ND	A	ND	B	ND	ND	A	A	ND	ND	ND	C	ND	ND
Soap Solutions (Phosphate Ester Base) Salt of fatty acid in H2O	A	B	A	A	A	A	A	A	A	A	C	X	A	A	A	A	A	A	A	A
Soda Ash (Sodium Carbonate) Na2CO3	ND	A	A	A	B	A	A	A	A	A	X	A	A	A	ND	ND	ND	ND	ND	ND
Sodium Acetate CH3COONa	X	C	C	A	ND	X	ND	A	ND	A	A	A	A	A	A	A	A	B	A	A
Sodium Aluminate Na2Al2O4	ND	A	A	ND	ND	A	ND	A	ND	A	ND	50%A	50%A	10%B	A	ND	A	A	ND	ND
Sodium Bicarbonate (Baking Soda) NaHCO3	ND	A	A	A	B	A	A	A	A	A	B	C	20%A	20%A	A	X	A	B	A	A
Sodium Bisulfite (Cream of Tartar) NaHSO3	ND	A	C	A	B	A	ND	A	ND	A	B	20%B	50%A	B	A	X	A	X	ND	A
Sodium Bisulfite (Niter Cake) NaHSO4	ND	A	A	A	B	A	A	A	ND	A	50%B	C	50%B	B	A	C	A	B	A	A
Sodium Borate Na2B4O7	ND	A	A	A	B	A	ND	A	ND	A	B	ND	A	A	A ^{140°}	C	A	A	A	A
Sodium Bromide NaBr	ND	ND	ND	ND	ND	ND	ND	A	ND	ND	C	C	30%B	50%B	A	ND	A	A	ND	A ^{140°}
Sodium Chlorate NaClO3	ND	B	A	A	ND	A	ND	A	A	A	70%B ^{212°}	B	B	70%B ^{212°}	A	B	A	B	A	A ^{140°}
Sodium Chloride (Table Salt) NaCl	A	A	A	A	A	A	A	A	A	A	B	30%B	A	A	A	A	A	A	A	A ^{140°}
Sodium Chromate Na2CrO4	ND	A	A	ND	A	A	ND	A	A	80%A ^{212°}	60%A	60%A	60%A	A	ND	A	A	ND	ND	ND
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Sodium Cyanide NaCN	ND	A	A	A	A	A	A	A	A	A	X	A	A	ND	A	C	A	B	A	A
Sodium Dichromate (Sodium Bichromate) Na2Cr2O7 • 2H2O	A	B	ND	A	20%X	A	ND	A	ND	ND	ND	ND	ND	ND	A	ND	A	X	A	A ^{140°}
Sodium Fluoride NaF	ND	A	A	A	ND	A	ND	A	ND	ND	30%B	ND	10%B	10%B	A	ND	A	A	ND	A ^{140°}
Sodium Hexametaphosphate (Calgon) (NaPO3)6	B	B	B	B	ND	A	ND	A	ND	ND	C	B	B	A	ND	ND	ND	ND	ND	ND
Sodium Hydroxide (Caustic Soda) (Lye) NaOH	C	B	B	A	X	X	ND	A	A	50%A	X	50%B	50%A	70%B ^{212°}	A	X	A	C	X	A ^{140°}
Sodium Hypochlorite NaClO	X	B	X	C	5%A	B	A	A	A	20%A	X	X	X	10%B	X	X	A	C	X	A ^{140°}
Sodium Metaphosphate (Kurrol's Salt) Na(PO3)H	B	C	B	A	ND	A	ND	A	A	A	X	ND	B	A	X	B	ND	A	ND	A
Sodium Metasilicate Na2SiO3	ND	A	A	ND	ND	A	ND	ND	ND	A	B	ND	A	A	A	B	A	ND	ND	ND
Sodium Nitrate (Chile Saltpeter) NaNO3	ND	B	C	A	B	A	A	A	A	A	90%A	90%A	90%A	30%A	A	A	A	B	A	A
Sodium Nitrite NaNO2	ND	X	A	ND	ND	A	ND	A	ND	ND	A	A	A	A	A	ND	A	ND	ND	A ^{140°}
Sodium Perborate NaBO3	ND	B	C	A	B	A	A	A	A	A	X	10%B	A	10%B	A	B	A	B	ND	A
Sodium Peroxide (Sodium Dioxide) Na2O2	X	B	B	B	B	A	A	A	A	B	10%B	90%A	10%B	10%B	B	X	A	X	ND	A ^{140°}
Sodium Phosphate (Tribasic) (TSP) Na3PO4	A	B	B	A	B	A	A	A	B	A	X	B ^{167°}	B	A	A	ND	A	B	ND	A
Sodium Silicates (Water Glass) Na2O • SiO2	ND	A	A	A	A	A	ND	A	B	A	A	A	A	B	A	ND	A	A	A	A
Sodium Sulfate (Salt Cake) (Thenardite) Na2SO4	A	B	A	A	A	A	A	A	A	A	30%B	B	A	A	A	ND	A	B	A	ND
Sodium Sulfide (Pentahydrate) Na2S • 5H2O	A	A	A	A	A	A	A	A	A	A	30%A ^{212°}	B	30%A ^{167°}	50%B ^{212°}	A	A	A	B	A	ND
Sodium Sulfite Na2SO3	A	A	A	A	A	A	ND	A	ND	ND	30%A	X	30%A	30%B ^{212°}	A	A	A	B	A	ND
Sodium Tetraborate Na2B4O7 • 10H2O	ND	ND	ND	A	ND	B	A	ND	A	ND	A	ND	ND	A	ND	C	ND	A	B	A
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Sodium Thiosulfate (Antichlor) Na2S2O3	A	A	A	A	ND	A	A	A	A	ND	A	C	A ^{122°}	B ^{122°}	A	B	A	B	A	ND
Sorghum	ND	ND	A	A	ND	ND	ND	ND	A	ND	A	ND	A	A	A	ND	ND	ND	ND	ND
Soy Sauce Fermented soya bean/wheat	ND	ND	A	A	ND	ND	ND	ND	A	ND	A	ND	X	A	ND	ND	ND	ND	ND	ND
Soybean Oil Triglycerides of acids	ND	C	A	A	C	A	A	A	A	A	B	A	A	A	A	B	B	ND	A	A
Sperm Oil (Whale Oil) Fatty acid esters	ND	X	A	ND	ND	A	ND	A	ND	B	ND	A	A	A	ND	ND	ND	ND	ND	ND
Stannic Chloride (Tin Chloride) SnCl4	B	B	A	B	B	A	A	A	A	A	X	C	10%A	B	A	ND	A	B	A	ND
Stannous Chloride (Tin Chloride) SnCl2	B	A	A	B	15%B	A	ND	A	ND	ND	X	B	10%A	A	A	ND	A	B	A	ND
Starch *SEE NOTE BELOW C6H10O5	ND	A	A	B	B	C	ND	A	A	A	A	C	A	A	A	B	ND	A	A	ND
Stearic Acid CH3(CH2)16 CO2H	A	B ^{158°}	B	B	B	A	A	A	A	B	C	C	A	B	A	C	A	A	ND	ND
Stoddard Solvent Petroleum distillate	A	C	A	X	A	ND	A	A	ND	C	A	A	A	X	A	A	X	A	ND	ND
Styrene (Vinylbenzene) C6H5CHCH2	C	X	X	X	X	A	ND	A	A	C	A	A	A	A	ND	ND	A	A	ND	ND
Sucrose Solution (Sugar) C12H22O11/H2O	X	A	A	A	A	A	ND	A	ND	A	A	A	A	A	ND	ND	ND	ND	ND	ND
Sulfamic Acid H2NSO3H	ND	A	B	ND	A	ND	ND	A	ND	ND	10%A	X	X	ND	X	ND	X	ND	ND	ND
Sulfate Dodecahydrate) KAl(SO4)2•12H2O	ND	A	A	A	ND	X	ND	A	A	A	ND	ND	B	B	A	ND	A	C	ND	A ^{140°}
Sulfite Liquors	ND	ND	B	A	C	B	A	ND	A	ND	A	ND	ND	ND	A	ND	ND	ND	ND	ND
Sulfur S	ND	B	B	X	A	A	A	A	A	ND	A	A	A	A	B	A	A	A	A	A
Sulfur Chloride S2Cl2	ND	X	C	X	C	A	A	A	A	X	B	X	B	A	X	ND	A	C	ND	ND
Sulfur Dioxide SO2	B	A	X	B	X	A	A	A	A	A	A	B	10%A	80%A	A	B	A	C	A	ND
Sulfur Hexafluoride SF6	ND	A	B	A	A	A	A	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Sulfur Trioxide SO3	B	C	C	C	X	A	A	A	A	C	B	B	B	B	X	ND	X	A	ND	ND
Sulfuric Acid (Conc.) H2SO4	X	X	X	C	ND	A	ND	A	B	98%B	X	B	B	A	X	ND	A ^{120°}	X	ND	ND
Sulfuric Acid (Fuming) H2SO4	X	X	X	X	X	B	A	A	ND	ND	C	X	B	B	ND	ND	ND	ND	ND	ND
<p style="text-align: center;">Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available</p>																				

Chemical Formula	Elastomers										Metal Parts				Plastics					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytre	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Sulfuric Acid 10% H2SO4	B	A	B	A	A	A	A	A	A	A	X	X	A	A	A	ND	A	X	X	ND
Sulfuric Acid 25% H2SO4	X	B	C	B	A	A	A	A	A	A	X	X	B	A	A	ND	A ^{150°}	X	X	ND
Sulfuric Acid 50% H2SO4	X	B	C	B	A	A	A	A	A	A	X	X	X	A	A	ND	A ^{150°}	X	X	ND
Sulfuric Acid 60% H2SO4	X	C	X	B	X	A	A	A	A	A	X	X	X	A	A	ND	A ^{150°}	X	X	ND
Sulfuric Acid 75% H2SO4	X	X	X	C	X	A	A	A	A	A	X	C	C	A	A	ND	A ^{150°}	X	X	ND
Sulfuric Acid 95% H2SO4	X	X	X	C	X	A	A	A	B	A	X	B	A	A	X	ND	A ^{120°}	X	X	ND
Sulfurous Acid H2SO3	X	X	B	C	C	A	A	A	A	A	B	X	B	B	A	X	A	X	A	A ^{140°}
Tall Oil (Liquid Rosin) Rosin acids	ND	B	A	X	ND	A	ND	A	ND	A	X	B ^{212°}	B	A	A	ND	A	ND	ND	ND
Tallow Fat from cattle, sheep	ND	ND	A	ND	ND	A	ND	A	ND	B	A	ND	A	ND	B	C	ND	A	ND	A
Tannic Acid C76H52O46	A	B	C	C	10%A	A	A	A	A	A	A	A	A	10%B	A	X	A	A	A	ND
Tanning Liquors Tannic acid	ND	B	A	ND	ND	ND	ND	A	ND	A	A	ND	A	A	A	X	ND	ND	ND	A ^{140°}
Tar, Bituminous(Coal Tar) (Pitch) Mixture of aromatic & phenolic hydrocarbons	ND	C	B	X	X	A	A	A	A	B	A	ND	A	A	A	A	ND	C	ND	ND
Tartaric Acid C4H6O6	A	A	B	B	B	A	A	A	A	A	20%A	X	A	90%A	A	X	A	A	A	ND
Terpenes C10 hydrocarbons	C	X	C	X	ND	A	ND	A	ND	ND	A	X	ND	ND	ND	ND	ND	ND	ND	A
Terpineol (Terpilenol) C10H18O	X	X	C	C	ND	A	ND	A	ND	B	A	A	A	A	X	ND	B ^{120°}	ND	ND	ND
Tertiary Butyl Alcohol (CH3)3COH	ND	A	A	ND	ND	B	ND	A	ND	B	ND	ND	ND	ND	B	ND	ND	ND	ND	ND
Tertiary Butyl Catechol C9H14O2	ND	B	X	ND	ND	A	ND	A	ND	B	C	B	B	ND	ND	ND	ND	ND	ND	ND
Tertiary Butyl Mercaptan C4H10S	ND	X	X	ND	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Tetra Bromomethane CBr4	ND	X	X	ND	ND	A	ND	A	A	X	X	ND	ND	ND	X	ND	ND	ND	ND	ND
Tetrabutyl Titanate Ti(C4H9)	ND	A	B	B	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Tetrachlorodifluoroethane (C12FC)2	ND	X	X	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Tetrachloroethane (Acetylene Tetrachloride) (C12HC)2	ND	X	X	X	ND	A	ND	A	ND	X	X	A	C	90%A ^{212°}	X	A	A	C	ND	ND
Data limited to % concentration and/or temperature °F shown. Where not shown temperature is 70°F (21°C) Ambient. RATING KEY: (A) Excellent (B) Good (C) Fair to Poor (X) Not Recommended (ND) No Data Available																				

Chemical Formula	Elastomers										Metal Parts				Plastics					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Tetrachloroethylene Cl2C = CCl2	ND	ND	ND	ND	ND	ND	ND	ND	A	X	ND	ND	ND	ND	ND	ND	A	ND	ND	B
Tetraethyl Lead Pb(C2H5)4	ND	X	B	X	ND	B	ND	A	ND	C	B	A	A	ND	A	ND	A	ND	ND	A ^{140°}
Tetraethylene Glycol (TEG) HOCH2, (CH2OCH2)3CH2OH	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Tetrahydrofuran (THF) C4H8O	C	X	X	C	C	X	ND	A	A	B	ND	ND	ND	ND	C ^{100°}	A	B ^{70°}	A	A	B
Tetrahydronaphthalene (Tetralin) C10H12	ND	X	X	X	ND	A	ND	A	ND	ND	A	A	A	A	C	ND	ND	A	A	X
Thionyl Chloride SOCl2	ND	X	X	X	ND	B	ND	A	A	B	C	A	A	10%A	B	B	X	X	ND	C
Thiophene C4H4S	ND	X	X	X	ND	C	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Titanium Tetrachloride TiCl4	ND	X	C	X	ND	A	ND	A	A	X	X	A	B	B	B	ND	B	A	ND	ND
Toluene (Toluol) C7H8	X	X	C	X	C	B	A	A	A	C	A	A	A	A	X	B	A	A	A	X
Toluene Diisocyanate CH3C6H3 (NCO)2	ND	X	ND	A	B	ND	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Toluidine CH3C6 • H4NH2	ND	ND	X	ND	ND	B	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Tomato Pulp & Juice	ND	ND	A	ND	ND	ND	ND	A	ND	A	B	ND	A	A	A	ND	A	A	A	A
Toothpaste	ND	C	A	ND	ND	A	ND	A	ND	ND	ND	X	A	A	ND	ND	ND	ND	ND	ND
Transformer Oil (Petroleum) Hydrocarbons	X	C	B	X	ND	A	ND	A	ND	X	A	A	A	A	B	C	ND	A	ND	A
Transmission Fluid (Type A)	A	C	A	X	B	A	ND	A	ND	C	A	A	A	A	ND	ND	ND	ND	ND	ND
Triacetin C3H5, (OCOCH3)3	X	B	A	A	ND	X	ND	A	ND	A	B	ND	ND	ND	ND	ND	ND	ND	ND	ND
Triallyl Phosphate P(OC3H5)3	C	C	X	A	ND	A	ND	A	ND	ND	ND	ND	ND	ND	B	ND	A	A	ND	ND
Triaryl Phosphate (C6H5O)3PO	ND	C	X	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Tributyl Phosphate (TBP) (C4H9)3PO4	X	X	X	C	C	X	ND	A	ND	B	A	A	A	ND	B ^{100°}	ND	A ^{100°}	B	ND	ND
Tributyoxyl Ethyl Phosphate (C4H9O)3P(C2H5)	X	X	X	A	ND	B	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Trichloroacetic Acid (TCA) CCl3COOH	ND	B	C	C	X	B	ND	A	A	B	X	X	X	B	B	ND	B	X	A	C ^{140°}
Trichlorobenzenes C6H3Cl3	ND	X	X	ND	ND	B	ND	A	ND	ND	X	A	A	B	ND	ND	ND	ND	ND	ND
Trichloroethane C2H3Cl3	X	X	X	X	ND	B	ND	A	ND	X	X	A	A	A	X	ND	A	X	A	ND
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Trichloroethylene (Ex-Tri) (Hi-Tri)® C2HCl3	X	X	X	X	X	C	A	A	A	X	X	B	90%A ^{167°}	A	X	B	A	C	A	X
Trichloropropane CH2ClCH ClCH2Cl	ND	A	X	ND	ND	B	ND	A	ND	X	X	A	A	A	X	ND	ND	ND	ND	ND
Tricresyl Alcohol (Tridecanol) C12H25 • CH2OH	ND	ND	A	ND	ND	B	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Tricresyl Phosphate (Lindol) (TCP)® (CH3C6H4O)3 • PO	X	C	X	A	C	C	ND	A	A	B	ND	A	B	A	B	ND	X	A	ND	ND
Triethanol Amine (TEA) N(C2H4OH)3	X	A	X	B	X	C	ND	A	A	A	A	A	A	A	A	B	X	A	A	A
Triethyl Aluminum (ATE) Al(C2H5)3	ND	X	X	ND	ND	B	ND	A	A	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Triethyl Amine (CH3CH2)3N	ND	B	A	ND	ND	ND	ND	A	ND	ND	ND	A	A	A	C	ND	A ^{120°}	ND	ND	ND
Triethyl Borane (C2H5)3B	ND	X	X	ND	ND	A	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Triethylene Glycol (TEG) (CH2OCH2CH2OH)2	ND	ND	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	A	ND	ND	A	ND	ND
Trimethylene Glycol HO(CH2)3OH	ND	ND	A	A	ND	A	ND	A	ND	ND	A	A	A	A	ND	ND	ND	ND	ND	ND
Trinitrotoluene (TNT) CH3C6H2(NO2)3	ND	B	X	X	ND	C	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Trioctyl Phosphate (C8H17O)3PO	ND	X	X	A	ND	B	ND	A	ND	B	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Tung Oil (Wood Oil) Fatty acids	C	C	A	X	B	A	ND	A	A	B	A	ND	A	A	A	ND	ND	ND	ND	ND
Turpentine C10H16	X	X	A	X	B	A	A	A	A	C	A	A	A	A	X	A	A	B	A	C
Unsymmetrical Dimethyl (Hydrazine) (UDMN) H2NN(CH3)2	ND	C	C	A	ND	X	ND	A	ND	B	ND	ND	ND	ND	ND	ND	A	ND	ND	ND
Urea (Carbamide) CO(NH2)2	ND	B	B	ND	B	A	ND	A	ND	ND	B	ND	50%B	ND	A	A	A	A	A	A
Urine	ND	X	A	ND	ND	A	ND	A	ND	A	A	A	A	A	A	C	A	A	ND	A ^{140°}
Valeric Acid CH3(CH2)3COOH	ND	X	X	A	ND	ND	ND	A	ND	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND
Vanilla Extract (Vanillin) C6H3(CHO) • (OCH3)(OH)	ND	X	A	ND	ND	X	ND	A	ND	ND	ND	ND	A	ND	ND	ND	ND	ND	ND	A ^{140°}
Varnish Oil, gum resins, oil of turpentine	ND	C	B	X	ND	A	ND	A	A	ND	A	ND	A	A	A	ND	A	X	ND	A
Vegetable Juices	ND	C	A	ND	ND	ND	ND	A	ND	A	C	ND	A	ND	ND	ND	ND	ND	ND	ND
Vegetable Oils	A	C	B	A	ND	A	ND	A	ND	B	A	B	A	A	X	ND	ND	A	A	A
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CHEMICAL FORMULA	ELASTOMERS										METAL PARTS				PLASTICS					
	Polyurethane	Neoprene	Nitrile	E.P.D.M.	Hytrel	(FKM) Fluorocarbon	Blue Gylon	PTFE, PFA	Envelon	Santoprene	Aluminum	Cast Iron / Steel	Stainless Steel	Alloy C (Hastelloy Equiv)	Polypropylene	Acetal	PVDF	Nylon	Ryton	UHMW Polyethylene
Vinegar Dilute acetic acid	X	B	C	A	C	A	A	A	A	A	C	X	A	A	A	C	A	X	A	A ^{140°}
Vinyl Acetate CH3COOC, HCH2	ND	B	X	ND	ND	X	ND	A	ND	ND	B	A	A	A	B	ND	A	ND	ND	X
Vinyl Chloride (Chloroethylene) CH2CHCl	ND	X	X	C	ND	A	ND	A	A	X	X	A	A	A	X	ND	B	A	ND	ND
Walnut Oil	ND	B	A	ND	ND	A	ND	A	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND	ND
Water, Distilled (Also Deionized) H2O	A	C	A	A	ND	A ^{72°}	A	A	A	A	A	C	A	A	A	A	A	A	A	A ^{140°}
Water, Fresh H2O	A	B	A	A	A ^{72°}	A ^{72°}	A	A	A	A	A	A	A	A	A	A	A	B	A	A ^{140°}
Waxes Hydrocarbons	ND	A	A	X	ND	ND	ND	A	A	ND	A	ND	A	A	ND	A	ND	A	ND	A
Weed Killers	ND	C	B	ND	ND	A	ND	ND	ND	B	X	ND	A	ND	ND	ND	ND	ND	ND	ND
Whiskey Ethanol, esters, acids	A	A	B	A	B	A	A	A	A	A	A	X	A	A	A	B	A	A	ND	A
White Oil (Mineral) (Petroleum) Mixture of liquid hydrocarbons	ND	C	A	X	ND	A	ND	A	ND	C	ND	ND	A	A	ND	ND	ND	ND	ND	A
White Sulfate Liquor	ND	A	B	A	ND	B	ND	A	ND	ND	B	C	A	B	A	ND	A	ND	ND	ND
Wines	X	A	A	A	A	B	A	A	A	A	C	X	A	A	A	B	A	A	ND	A ^{140°}
Wort, Distillery Sugar solution from malt	ND	A	ND	ND	ND	A	ND	A	ND	ND	A	B	A	A	ND	ND	ND	ND	ND	ND
Xylene (Xylol) C6H4(CH3)2	X	X	X	X	C	A	ND	A	A	C	A	B	B	A	X	A	A	A	A	X
Xylidines (Xylidin) (CH3)2C6H3NH2	ND	X	ND	X	ND	X	ND	A	ND	C	B	B	ND	ND	ND	ND	ND	ND	ND	ND
Zeolite Hydrated alkali aluminum silicates	ND	C	C	A	ND	A	ND	A	ND	A	ND	ND	A	A	ND	ND	ND	ND	ND	ND
Zinc Acetate Zn(C2H3O2)2	ND	B	C	A	ND	X	ND	A	ND	A	C	ND	ND	ND	A	ND	A	ND	ND	ND
Zinc Carbonate ZnCO3	ND	ND	A	ND	ND	A	ND	A	ND	ND	B	B	B	B	ND	ND	ND	ND	ND	ND
Zinc Chloride ZnCl2	A	B	B	A	A	A	A	A	A	A	10%A	B	10%A	A	A	B	A	C	A	A ^{140°}
Zinc Hydrosulfite ZnHSO3	ND	A	A	ND	ND	A	ND	A	ND	A	X	ND	A	ND	ND	ND	ND	ND	ND	ND
Zinc Sulfate ZnSO4	ND	A	A	A	X	B	A	A	A	A	20%B	X	B	90%B	A	B	A	B	A	A
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